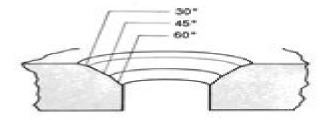
#### Valve Seat Repair

- Clean the cylinder head thoroughly (see Cylinder Head Cleaning).
- Follow the manufacturer's instructions for use of valve seat cutting tools.



#### Valve Seat Cutter Set

Part Number	99990-424
-------------	-----------

- If the manufacturer's instructions are not available, use the following procedure.
- Clean the seat area carefully.
- Coat the seat with machinist's dye.
- Fit a pilot into the valve guide. Choose one that is a smooth, snug fit.



- Fit a 45° cutter to the "T" handle and slide it into the pilot.
- Press down lightly on the handle and turn it clockwise. Cut the seating surface only until it is smooth.

# CAUTION

- Do not cut the seat too much. Overcutting will reduce valve clearance by sinking the valve into the head. If the valve sinks too far into the head, it will be impossible to adjust the clearance, and the cylinder head must be replaced.
- Do not turn the cutter counterclockwise or drop it against the seat, or it will be dulled.



 Measure the outside diameter of the seating surface with a venier caliper



#### Valve Seating Surface Outside Diameter

Intake	35.7 to 36.3 mm
Exhaust	29.7 to 30.3 mm

- If the outside diameter of the seating surface is too small, repeat the 45° cut until the diameter is in the range in the table above.
- If the outside diameter of the seating surface is too large, make the 30° cut described below.
- If the outside diameter of the seating surface is within the specified range, measure the seat width as described below.

# Kawasaki Klt 200 3 Wheeler Parts User Manual

**JE Gale** 

Kawasaki Klt 200 3 Wheeler Parts User Manual:

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