

5. ENGINE REMOVAL / INSTALLATION

1. ROTO-STOP® MODELS	5-1	2. FLYWHEEL BRAKE MODELS	5-3
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1. ROTO-STOP® MODELS

REMOVAL

HR195 (SXA Type)

HR215 (HMA, HXA, PXA, SMA, SXA Types)

HRA215 (SXA Type)

1. Drain the gasoline from the fuel tank into an approved container (page 3-21).

⚠ WARNING

Gasoline is highly flammable and explosive. You can be burned or seriously injured when handling fuel.

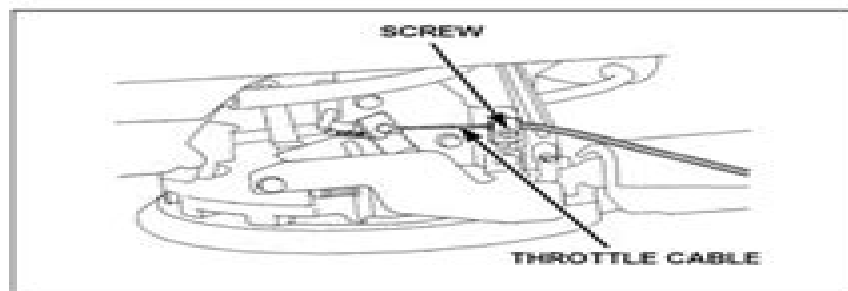
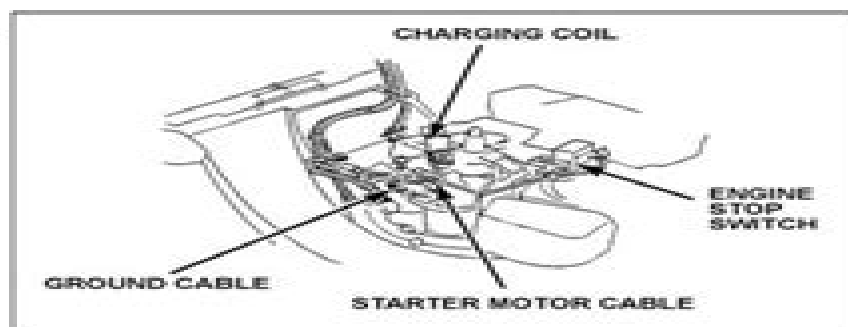
- Stop the engine and let it cool.
- Keep heat, sparks, and flame away.
- Handle fuel only outdoors.
- Wipe up spills immediately.

2. Remove the blade, blade holder, and Roto-Stop assembly (page 4-3).

3. **HR215 SMA type only:**

Disconnect the connectors of the ground cable, starter motor cable, charging coil, and engine stop switch.

4. Loosen the throttle cable clamp screw, and disconnect the cable from the engine.



Hra215 Service Manual

Wenbin Ji



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Table of Contents Hra215 Service Manual

1. Understanding the eBook Hra215 Service Manual
 - The Rise of Digital Reading Hra215 Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Hra215 Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Hra215 Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Hra215 Service Manual
 - Personalized Recommendations

- Hra215 Service Manual User Reviews and Ratings
- Hra215 Service Manual and Bestseller Lists
- 5. Accessing Hra215 Service Manual Free and Paid eBooks
 - Hra215 Service Manual Public Domain eBooks
 - Hra215 Service Manual eBook Subscription Services
 - Hra215 Service Manual Budget-Friendly Options
- 6. Navigating Hra215 Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Hra215 Service Manual Compatibility with Devices
 - Hra215 Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Hra215 Service Manual
 - Highlighting and Note-Taking Hra215 Service Manual
 - Interactive Elements Hra215 Service Manual
- 8. Staying Engaged with Hra215 Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Hra215 Service Manual
- 9. Balancing eBooks and Physical Books Hra215 Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Hra215 Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Hra215 Service Manual
 - Setting Reading Goals Hra215 Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Hra215 Service Manual
 - Fact-Checking eBook Content of Hra215 Service Manual

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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