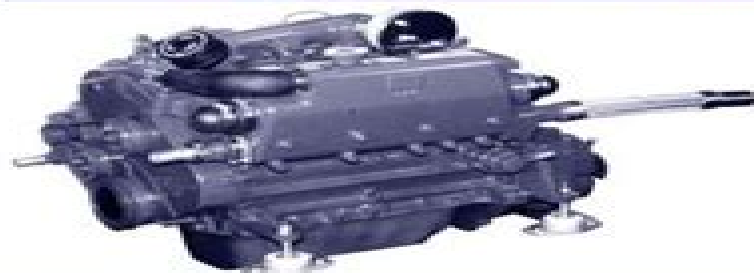


## Ford FSD 2.5 litre 4 cylinder marine diesel



**FSD LP - 51HP at 2500 RPM**  
**FSD MP - 61HP at 3000 RPM**  
**FSD - 75HP at 4000 RPM**

**Ford parts support throughout Europe and 170 countries worldwide**

Engine specifications may vary as improvements are introduced. Specifications are subject to change without notice and are not for engineering purposes. See the Lancing Marine Boatbuilder's Guide for Complete Installation Kit. Lancing Marine reserve the right to alter specifications without notice.

### Design Features

#### Engine

Well proven, normally aspirated. Suitable for shaft, sterndrive or jet-pump installations. Genset and power pack versions also available.

#### Fuel system

Direct injection for good starting, with pre-set minimum and maximum speed control. Electronic speed control available.

#### Low fuel consumption

Precise fuel management system includes an automatic timing advance and torque control unit, to control maximum fuel delivery throughout the speed range.

#### Reliability

Meets high reliability and durability demands. Cast iron cylinder head with optimised gas flow.

#### Serviceability

Low maintenance requirements. 4 rib Poly-Vee belt for low slippage. Easy access to all serviceable components.

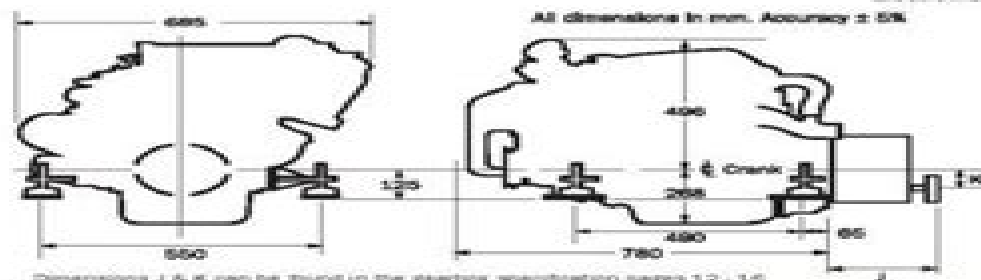
### Variation to standard specification (see page 1) and extra optional items for this engine type

#### Additional standard items

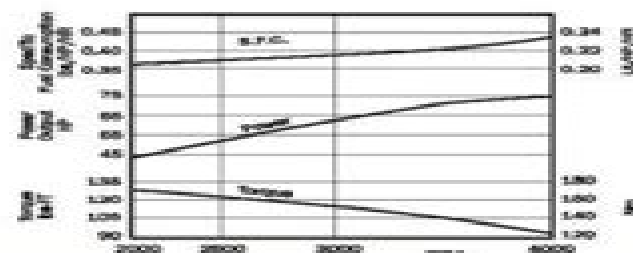
Electric run/stop control  
 Single-groove power take-off pulley  
 Water-in-fuel sensor

#### Optional items

Keel cooling and dry exhaust in lieu of heat exchanger system  
 High-rise exhaust  
 "Dieselbus" package for stern drive use  
 Electronic speed control



Dimensions J & K can be found in the gearbox specification pages 12 & 15



### Detailed specification

| Engine model                        | FSDLP                                              | FSDMP | FSD  |
|-------------------------------------|----------------------------------------------------|-------|------|
| Power Maximum kW                    | 51                                                 | 61    | 75   |
| RPM Maximum                         | 2500                                               | 3000  | 4000 |
| Torque Maximum Nm                   | 170                                                |       |      |
| Cubic capacity, litres              | 2.5                                                |       |      |
| Bore, mm                            | 83.7                                               |       |      |
| Stroke, mm                          | 90.5                                               |       |      |
| Aspiration                          | Natural                                            |       |      |
| Engine rotation                     | Anti-clockwise viewed from rear                    |       |      |
| Compression ratio                   | 18.5:1                                             |       |      |
| Electrics 12v earth return Ah, Amps | 55                                                 |       |      |
| optional 12v earth return, Amps     | 500                                                |       |      |
| Minimum battery size                | 130BS Ah 5.2 vdc                                   |       |      |
| Minimum starter cable, length-size  | 0.5M - 40mm <sup>2</sup> /1.2M - 70mm <sup>2</sup> |       |      |
| Engine operating angles             |                                                    |       |      |
| Engine front down (degrees)         | 5                                                  |       |      |
| Sideways (degrees)                  | 15                                                 |       |      |
| Engine front up (degrees)           | 15                                                 |       |      |

| Engine model                             | FSDLP      | FSDMP      | FSD        |
|------------------------------------------|------------|------------|------------|
| Max Fuel Consumption, kg/hour            | 11         | 13         | 18         |
| Fuel feed diameter, ins (mm)             |            | 1/2 (8)    |            |
| Fuel return diameter, ins                |            | 1/2 (8)    |            |
| Exhaust diameter, ins (mm)               |            | 2 (51)     |            |
| Water intake diameter, mm                |            | 28         |            |
| Coolant capacity, lit                    |            | 1.3        |            |
| Oil capacity, lit                        |            | 7.5        |            |
| Weight, Engine, kg                       |            | 263        |            |
| Guide to shrouder                        |            |            |            |
| Max. Prop. dia. for gear ratio 1.5:1 ins | 17"        | 15"        | 13"        |
| Min. Shaft Dia. St. St. ins (mm)         | 1 1/8 (28) | 1 (25)     | 1 (25)     |
| Speed range for this ratio (knots)       | 5.0-20     | 5.5-22     | 5.5-25     |
| Max. Prop. dia. for gear ratio 2:1       | 25"        | 19"        | 16"        |
| Min. Shaft Dia. St. St. ins (mm)         | 1 1/2 (32) | 1 1/4 (32) | 1 1/4 (32) |
| Speed range for this ratio (knots)       | 6-14       | 7-16       | 8-20       |
| Max. Prop. dia. for gear ratio 3:1       | 26"        | 20"        | 20"        |
| Min. Shaft Dia. St. St. ins (mm)         | 1 1/2 (38) | 1 1/2 (38) | 1 1/2 (38) |
| Speed range for this ratio (knots)       | 4-9        | 5-10       | 6-15       |

# Ford Fsd 425 Manual

**IM Harris**



## **Ford Fsd 425 Manual:**

The Top Books of the Year Ford Fsd 425 Manual The year 2023 has witnessed a noteworthy surge in literary brilliance, with numerous engrossing novels captivating the hearts of readers worldwide. Lets delve into the realm of bestselling books, exploring the fascinating narratives that have enthralled audiences this year. Ford Fsd 425 Manual : Colleen Hoover "It Ends with Us" This heartfelt tale of love, loss, and resilience has captivated readers with its raw and emotional exploration of domestic abuse. Hoover masterfully weaves a story of hope and healing, reminding us that even in the darkest of times, the human spirit can succeed. Ford Fsd 425 Manual : Taylor Jenkins Reids "The Seven Husbands of Evelyn Hugo" This captivating historical fiction novel unravels the life of Evelyn Hugo, a Hollywood icon who defies expectations and societal norms to pursue her dreams. Reids compelling storytelling and compelling characters transport readers to a bygone era, immersing them in a world of glamour, ambition, and self-discovery. Ford Fsd 425 Manual : Delia Owens "Where the Crawdads Sing" This captivating coming-of-age story follows Kya Clark, a young woman who grows up alone in the marshes of North Carolina. Owens spins a tale of resilience, survival, and the transformative power of nature, entrancing readers with its evocative prose and mesmerizing setting. These popular novels represent just a fraction of the literary treasures that have emerged in 2023. Whether you seek tales of romance, adventure, or personal growth, the world of literature offers an abundance of captivating stories waiting to be discovered. The novel begins with Richard Papen, a bright but troubled young man, arriving at Hampden College. Richard is immediately drawn to the group of students who call themselves the Classics Club. The club is led by Henry Winter, a brilliant and charismatic young man. Henry is obsessed with Greek mythology and philosophy, and he quickly draws Richard into his world. The other members of the Classics Club are equally as fascinating. Bunny Corcoran is a wealthy and spoiled young man who is always looking for a good time. Charles Tavis is a quiet and reserved young man who is deeply in love with Henry. Camilla Macaulay is a beautiful and intelligent young woman who is drawn to the power and danger of the Classics Club. The students are all deeply in love with Morrow, and they are willing to do anything to please him. Morrow is a complex and mysterious figure, and he seems to be manipulating the students for his own purposes. As the students become more involved with Morrow, they begin to commit increasingly dangerous acts. The Secret History is a brilliant and suspenseful novel that will keep you wondering until the very end. The novel is a cautionary tale about the dangers of obsession and the power of evil.

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reconditioning includes processes such as honing cylinder liners grinding crankshafts and reconditioning valves proper

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