ALL FLOTRONIC UNITS Units require control relays (R) and Time Delay Module. They may be obtained from your Carrier distributor under the following Carrier Part Numbers:

| R1 and R2 | 115-v 230-v | HM81KK943 | DPDT |
|-------------------|----------------|------------|------|
| PL3 | 24-9 | HNS1 KK040 | DPDT |
| Time Delay Module | 30HK501602 | | |

UNITS 30HK, HL015 THROUGH 060 (Except 020, 60 Hz, and 0 15, 50 Hz.)

IMPORTANT: On 30HK,HL 2-compressor units, the SEQUENCE switch on the control panel must be in the I-2 position to obtain hot gas bypass operation.

Run the conduit from the bypass valve to one of the knockouts provided on the right side of the unit control box. Connect the control wires as shown in Fig. 7.

UNITS 30GT0[5 THROUGH 035 (except 020, 60 Hz, and 015, 50 Hz) — Connect control wires as shown in Fig. 8. At LLSV, connect to existing splice containing whate wire.

A. CONNECTIONS FOR SINGLE-COMPRESSOR UNITS (60 HZ: 015, 025, 030; 50 HZ: 020,025)



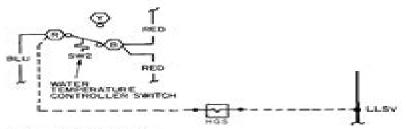
B. CONNECTIONS FOR TWO-COMPRESSOR UNITS (50 AND 60HZ: 040,050,060; 50HZ: 030)

See Combined Legend.

Fig. 7 — Hot Gas Bypass Field Wiring; 30HK,HL Units

OPERATION AND ADJUSTMENT

The bypass valve is factory set to begin opening when suction pressure drops to about 62 psig. This pressure corresponds to a chilled water controller set point of approximately 44 F. If the chilled water set point is lower than 44 F, it will be necessary to decrease the bypass valve setting for proper operation. Conversely, for chilled water set points above 44 F, the bypass valve setting must be increased. A change in condensing temperature will also require a change in bypass valve set point. As condensing temperature decreases, decrease the bypass valve set point until it opens at the desired conditions.



See Combined Legend.

Refer to unit wiring label inside front access door for complete wiring schematic.

Fig. 8 -- Hot Gas Bypass Field Wiring; 30GT Units



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Huangqi Zhang

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