

Fourth Semester B.E. Degree Examination, June-July 2009
Manufacturing Process - II

Time: 3 hrs.

Max. Marks:100

*Note : Answer any FIVE full questions, selecting atleast
 TWO questions from each Part - A and Part - B.*

PART - A

1.
 - a. With neat sketches, give nomenclature of a single point cutting tool. (07 Marks)
 - b. Derive the conditions $2\phi + \beta - \gamma = \frac{\pi}{2}$. Explain its significance with usual notations. (07 Marks)
 - c. List various factors influencing tool - life. Explain any one of them. (06 Marks)
2.
 - a. List various cutting tool materials in the increasing order of their hardness. (06 Marks)
 - b. Explain with the help of neat sketches, heat distribution at tool and workpiece. (06 Marks)
 - c. What are the methods of measurement of temperature of cutting tool tip? Explain any one of them. (08 Marks)
3.
 - a. Differentiate between capstan and turret lathes. (05 Marks)
 - b. With a neat sketch, explain any one of the driving mechanisms used in a shaping machine. (08 Marks)
 - c. Sketch a planning machine indicating major parts. Name any one of the mechanism for quick return movement in a planer. (07 Marks)
4.
 - a. List various drilling machines. (05 Marks)
 - b. Draw neat sketch of a radial drilling machine indicating parts. (06 Marks)
 - c. Sketch and mention the application of the drilling machine operations - counter boring reaming and trepanning. (09 Marks)

PART - B

5.
 - a. With sketches, differentiate between up milling and down milling operations. (06 Marks)
 - b. Draw a neat sketch to show major parts of a horizontal milling machine. (08 Marks)
 - c. What is Indexing? Explain compound indexing. (06 Marks)
6.
 - a. List various grinding wheel abrasives and bonding processes. (07 Marks)
 - b. Sketch a centre type - cylindrical grinding machine indicating parts. (08 Marks)
 - c. Differentiate between horizontal and vertical grinding machines. (05 Marks)
7.
 - a. Sketch and explain vertical lapping machine. (08 Marks)
 - b. Name the parts along with a neat sketch of a tool head for honing of holes. (07 Marks)
 - c. List the uses of lapping process. (05 Marks)
8.
 - a. Mention any five non - traditional machining processes. (05 Marks)
 - b. Explain AJM with a neat sketch. (10 Marks)
 - c. What are the applications of non traditional machining methods? (05 Marks)

Fitting Question Paper

Chao Zhang



Fitting Question Paper:

Probability and Statistics Dr. J. S. Chitode, 2021-01-01 First chapter deals with probability and random variable discussion CDF PDF and two dimensional random variables are discussed Second chapter presents various useful probability distribution models It also presents useful statistical averages such as mean moments variance etc Third chapter presents basic statistics concepts Mean median mode moments variance Kurtosis skewness are discussed Correlation regression Chebyshev inequality are also presented Fourth chapter discusses formation of hypothesis tests of significance and chi square distribution Last chapter presents curve fitting using straight line and second degree parabola *Catalogue of Copyright Entries*, 1916 **Catalog of Copyright Entries. Part 1. [B] Group 2. Pamphlets, Etc. New Series** Library of Congress. Copyright Office, 1916 Journal of Gas Lighting, 1915 Journal of Gas Lighting and Water Supply, 1912 Report and Balance Sheet, Constitution and Byelaws, Papers and Discussions, List of Life Members, Members, Associate Members and Graduates Institution of Heating and Ventilating Engineers (Great Britain), 1929 Catalog of Copyright Entries Library of Congress. Copyright Office, 1916 **Oswaal ISC 10 Sample Question Papers Class 12 Physics, Chemistry, Mathematics, English Paper-1 & 2 (Set of 5 Books) For Board Exams 2024 (Based On The Latest CISCE/ISC Specimen Paper)** Oswaal Editorial Board, 2023-11-10 Description of the product Fresh Relevant with 2024 ICSE ISC Specimen Paper Fully Solved Score Boosting Insights with 500 Questions 1000 Concepts Insider Tips Techniques with On Tips Notes Mind Maps Mnemonics Exam Ready Practice with 10 Highly Probable SQPs *Arithmetic, formulas, geometry and mensuration, architectural engineering* International Correspondence Schools, 1900 **Proceedings and Papers ...** Iowa District Gas Association, 1911 **Oswaal ISC 10 Sample Question Papers Class 12 Physics, Chemistry, Biology, English Paper-1 & 2 (Set of 5 Books) For Board Exams 2024 (Based On The Latest CISCE/ISC Specimen Paper)** Oswaal Editorial Board, 2023-11-10 Description of the product Fresh Relevant with 2024 ICSE ISC Specimen Paper Fully Solved Score Boosting Insights with 500 Questions 1000 Concepts Insider Tips Techniques with On Tips Notes Mind Maps Mnemonics Exam Ready Practice with 10 Highly Probable SQPs **Oswaal ISC 10 Sample Question Papers Class 12 (Set of 5 Books) Physics, Chemistry, Biology, English Paper 1 & 2 For 2025 Board Exam (Based On The Latest CISCE/ICSE Specimen Paper)** Oswaal Editorial Board, 2024-09-09 Description of the product Fresh Relevant with the Latest ICSE Specimen Paper 2025 Score Boosting Insights with 450 Questions 250 Concepts approx Insider Tips Techniques with On Tips Notes Mind Maps Mnemonics Exam Ready Practice with 5 Solved 5 Self Assessment Papers with Hints Online Courses with Oswaal 360 Courses and sample Papers to enrich the learning journey further Strictly as per the Latest Syllabus Specimen Paper 2025 Issued by CISCE Includes Competency Focused questions based on Bloom s Taxonomy Create Evaluate Analyse Apply Understand and Remember Official Marking Scheme Decoded **Oswaal ISC 10 Sample Question Papers Class 12 (Set of 5 Books) Physics, Chemistry, Maths, English Paper 1 & 2 For 2025 Board Exam**

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