

Fourth Semester B.E. Degree Examination, June-July 2009
Manufacturing Process - II

Time: 3 hrs.

Max. Marks:100

*Note : Answer any FIVE full questions, selecting atleast
 TWO questions from each Part - A and Part - B.*

PART - A

1.
 - a. With neat sketches, give nomenclature of a single point cutting tool. (07 Marks)
 - b. Derive the conditions $2\phi + \beta - \gamma = \frac{\pi}{2}$. Explain its significance with usual notations. (07 Marks)
 - c. List various factors influencing tool - life. Explain any one of them. (06 Marks)
2.
 - a. List various cutting tool materials in the increasing order of their hardness. (06 Marks)
 - b. Explain with the help of neat sketches, heat distribution at tool and workpiece. (06 Marks)
 - c. What are the methods of measurement of temperature of cutting tool tip? Explain any one of them. (08 Marks)
3.
 - a. Differentiate between capstan and turret lathes. (05 Marks)
 - b. With a neat sketch, explain any one of the driving mechanisms used in a shaping machine. (08 Marks)
 - c. Sketch a planning machine indicating major parts. Name any one of the mechanism for quick return movement in a planer. (07 Marks)
4.
 - a. List various drilling machines. (05 Marks)
 - b. Draw neat sketch of a radial drilling machine indicating parts. (06 Marks)
 - c. Sketch and mention the application of the drilling machine operations - counter boring reaming and trepanning. (09 Marks)

PART - B

5.
 - a. With sketches, differentiate between up milling and down milling operations. (06 Marks)
 - b. Draw a neat sketch to show major parts of a horizontal milling machine. (08 Marks)
 - c. What is Indexing? Explain compound indexing. (06 Marks)
6.
 - a. List various grinding wheel abrasives and bonding processes. (07 Marks)
 - b. Sketch a centre type - cylindrical grinding machine indicating parts. (08 Marks)
 - c. Differentiate between horizontal and vertical grinding machines. (05 Marks)
7.
 - a. Sketch and explain vertical lapping machine. (08 Marks)
 - b. Name the parts along with a neat sketch of a tool head for honing of holes. (07 Marks)
 - c. List the uses of lapping process. (05 Marks)
8.
 - a. Mention any five non - traditional machining processes. (05 Marks)
 - b. Explain AJM with a neat sketch. (10 Marks)
 - c. What are the applications of non traditional machining methods? (05 Marks)

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Questions Veena A and Gowrishankar S, The book aim of Machine Learning interview questions is to determine a candidate's level of knowledge and understanding of Machine Learning concepts algorithms and tools These types of interviews are often used by employers to assess an applicant's problem solving skills and technical proficiency in the field The scope of scope of this book Machine Learning interview questions can range from basic to more complex topics such as the fundamentals of supervised and unsupervised learning working with data sets and libraries building ML models and deploying and monitoring ML systems Additionally the interviewer may ask questions about the candidate's experience with specific Machine Learning frameworks data science techniques and software engineering practices Overall this book helps to assess the candidate's level of knowledge and experience in the field of Machine Learning As such it is important for the interviewer to ask questions that are relevant to the job and the candidate's qualifications as well as to provide a supportive environment where the candidate can demonstrate their skillset **Databricks Certified Machine Learning Associate**

Certification Practice 300 Questions & Answer Rashmi Shah, This book serves as a comprehensive guide for individuals preparing for the Databricks Certified Machine Learning Associate certification exam It is meticulously designed to cover the entire scope of the examination which assesses an individual's proficiency in leveraging Databricks for fundamental machine learning tasks The certification validates the ability to understand and effectively utilize Databricks machine learning capabilities including advanced features like AutoML Unity Catalog and select functionalities of MLflow Furthermore it evaluates skills in data exploration feature engineering model building encompassing training tuning and evaluation model selection and the crucial aspect of deploying machine learning models Passing this certification signifies an individual's capability to execute basic machine learning tasks proficiently using Databricks and its integrated toolset The examination's content is structured across key domains with specific weightages Databricks Machine Learning 38% ML Workflows 19% Model Development 31% Model Deployment 12% A detailed breakdown of the exam outline which this book thoroughly

addresses includes Section 1 Databricks Machine Learning This section delves into the core aspects of MLOps strategies emphasizing best practices and the advantages of using ML runtimes It covers how AutoML facilitates model and feature selection highlighting its benefits in the model development process A significant focus is placed on Unity Catalog including the advantages of creating account level feature store tables versus workspace level the practical steps to create and write data to a feature store table and how to train and score models using features from these tables The differences between online and offline feature tables are also explored MLflow s role is extensively covered from identifying the best run using the MLflow Client API and manually logging metrics artifacts and models to understanding the MLflow UI The book details model registration in the Unity Catalog registry via the MLflow Client API contrasting its benefits with the workspace registry It also addresses scenarios for promoting code versus models and managing model versions through tags and aliases e g promoting a challenger to a champion model Section 2 Data Processing This part of the book focuses on essential data manipulation and preparation techniques within a Spark environment It covers computing summary statistics on a Spark DataFrame using summary or dbutils data summaries and methods for outlier removal based on standard deviation or IQR Emphasis is placed on creating visualizations for both categorical and continuous features and comparing feature types using appropriate methods The book provides a comprehensive understanding of imputing missing values with mode mean or median and the practical application of one hot encoding for categorical features including identifying appropriate scenarios for its use It also discusses the relevance and application of log scale transformation Section 3 Model Development This section guides the reader through the intricacies of model building It covers selecting appropriate algorithms based on ML foundations for given scenarios and methods to mitigate data imbalance in training data The book differentiates between estimators and transformers and provides guidance on developing robust training pipelines Hyperparameter tuning is a key focus detailing the use of Hyperopt s fmin operation and exploring random grid or Bayesian search methods It also addresses parallelizing single node models for hyperparameter tuning The benefits and downsides of cross validation versus train validation splits are discussed along with practical application of cross validation in model fitting and understanding the number of models trained during grid search and cross validation The book extensively covers common classification metrics F1 Log Loss ROC AUC and regression metrics RMSE MAE R squared guiding the reader in choosing the most appropriate metric for specific objectives Finally it addresses the need to exponentiate log transformed variables before evaluation and interpreting predictions and assessing the impact of model complexity and the bias variance tradeoff on model performance Section 4 Model Deployment The final section of the book is dedicated to deploying machine learning models It differentiates between and highlights the advantages of various model serving approaches batch real time and streaming Practical steps for deploying a custom model to a model endpoint are provided The book covers using pandas for performing batch inference and explains how streaming inference is achieved with Delta Live Tables It also details deploying and querying a model for

real time inference and splitting data between endpoints for real time interference Assessment Details The Databricks Certified Machine Learning Associate exam is a proctored certification consisting of 48 multiple choice questions Candidates are allotted 90 minutes to complete the exam The registration fee is 200 No test aids are permitted during the examination The exam is available in English Japanese Brazilian Portuguese and Korean and is delivered via online proctoring Prerequisites and Recommendations While there are no formal prerequisites for taking the exam related training is highly recommended QuickTechie com offers valuable resources and insights that can aid in preparing for this certification ensuring a solid understanding of the concepts A recommended experience level of 6 months of hands on experience performing the machine learning tasks outlined in the exam guide is suggested for optimal preparation Validity and Recertification The certification has a validity period of two years To maintain certified status recertification is required every two years by taking the current version of the exam QuickTechie com can be a useful reference for staying updated on the latest exam versions and preparation strategies for recertification Unsourced Content It is important to note that the exam may include unsourced items These items are included to gather statistical information for future use and are not identified during the exam They do not impact the candidate's score and additional time is factored into the exam duration to account for their presence

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