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B.E./B.Tech. DEGREE EXAMINATION, MAY/JUNE 2016

Seventh Semester

Mechanical Engineering

ME 2027/ME 701/GE 1452/10122 MEE 21 – PROCESS PLANNING AND COST ESTIMATION

(Common to Production Engineering)

(Regulations 2008/2010)

(Common to PTME 2027 – Process Planning and Cost Estimation for B.E. (Part-Time)

Sixth Semester – Mechanical Engineering – Regulations 2009)

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Time : Three Hours

Maximum : 100 Marks

Answer ALL questions.

PART – A (10 × 2 = 20 Marks)

1. What are the objectives of method study ?
2. Define work measurement.
3. What do you understand by the term operating sequence ?
4. State the parameters considered for material selection.
5. List the various elements of cost.
6. What shall be the effect of overestimate ?
7. Mention any two functions of estimating.
8. What can be the sources of error in estimating ?
9. Differentiate between direct and indirect overheads ?
10. List the losses to be considered in estimating the gross weight of a forging component.

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Ying-Ying Zheng



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— Tolerance on Mass Balance for Recall/withdrawal for BRC - posted in BRCGS ... For example, if you have used 100 Kg of raw materials and 1000 donut ... BRC Auditing - What To Expect Under Food Issue 8 Oct 17, 2019 — The mass balance is the quantity of incoming raw material against the quantity used in the resulting finished products, taking process waste and ... The Mass Balance Approach in Feedstock Substitution An established method to foster sustainability in existing infrastructure · Benefits of the Mass Balance Approach · Biomass balance and ChemCycling · ChemCycling ... 8. Mass Balance Mass-balance analysis may also be referred to as. “Material Flow Analysis” or “Substance Flow Analysis.” Table 8.1 provides several examples of possible inputs,. Mass Balance Approach in the Chemical Industry The mass balance Approach (MBA) is a process for determining the use of chemically recycled or bio-based feedstock in a final product when both recycled and ... BRC 3.9.2 Trace Exercise Sample Procedure to conduct a mass balance check · 1. Select a raw material lot number used in a finished product made within the last 6 months. · 2. Review storage ... UNDERSTANDING VULNERABILITY ASSESSMENT Table 6 provides examples of PRNs for different raw materials. Table 6 Priority ... Mass balance exercises at critical points in the supply chain - the mass ... ISSUE 8 FOOD SAFETY - Frequently Asked Questions - a worked example from the raw material supplier, which ... to conduct a mass balance test every 6 months for each claim or a single mass balance test every.