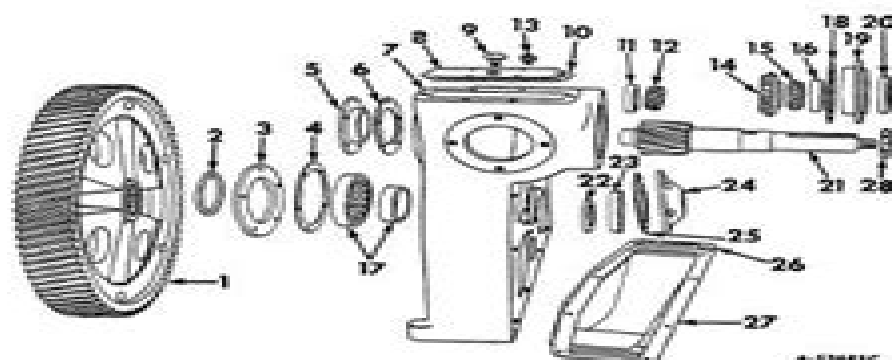


MAIN DRIVE



A-22883C

1	858 810 R81	GEAR ASSY. MAIN DRIVE
	105 814	RIVET, 1/2 X 3-1/4 BUTT HD -B-
	271 789	SCREW, 3/4-18 X 3-1/2 2ND HEX-HD CAP
	121 048	WASHER, 3/4 C-2 WED LOCK
2	863 867 R81	SEAL, CENTER BRG OIL
3	863 143 R1	RETAINER, PLUNGER CRANK BEARING
		SCREW, 5/8-18 X 1-1/4 HEX-HD CAP -B-
		WASHER, 3/8 C-2 WED LOCK -B-
4	863 401 R1	GASKET, PLUNGER CRANK BEARING RETAINER
5	863 168 R1	CASE, PINION SHAFT LEFT BRG
	179 841	SCREW, 3/8-18 X 1-1/4 HEX-HD WASH
		-B-
		WASHER, 3/8 WED LOCK -B-
6	863 403 R1	SKIN, PINION SHAFT LEFT BRG .005 -3-
	863 404 R1	SKIN, PINION SHAFT LEFT BRG .007 -3-
	863 427 R1	SKIN, PINION SHAFT LEFT BRG .020 -3-
7	863 180 R2	CASE, MAIN DRIVE GEAR
	438 189	FLDG, 1/2-14 AUTOMOTIVE SQ-HD PIPE
	180 178	SCREW, 1/2-13 X 1-1/4 HEX-HD CAP
		-10-
	120 384	WASHER, 1/2 C-2 WED LOCK -10-
8	863 805 R1	COVER, GEAR CASE
	18 763 R1	BOLT, 5/16-18 X 1/2 C-2 HEX-HD WASH
		-B-
	120 214	WASHER, 5/16 C-2 WED LOCK -B-
9	153 127 H1	BREATHER, MAIN DRIVE GEAR CASE
		-REPLACES 863 002 R81-
10	863 406 R1	GASKET, GEAR CASE COVER
11	120 503 H	BEARING, FLYWHEEL & PINION SHAFT CUP
12	62 923 R81	BEARING ASSY. FLYWHEEL & PINION SHAFT CONE
13	118 922	BUSHING, 3/8 X 1/8 REDUCING PIPE
14	863 229 R1	PINION, PAPER DRIVE BEVEL
	112 128	KEY, 1/4 X 7/8 WOODRUFF A

EXPLoded view of main drive gear case

MAIN DRIVE -CONTINUED

15	858 458 R81	BEARING ASSY. PINION SHAFT RIGHT CONE
16	858 459 R1	BEARING, PINION SHAFT RIGHT CUP
17	863 565 R81	BEARING ASSY. CRANK CENTER
18	863 440 R1	SKIN, PINION SHAFT RIGHT BRG CASE .005
		-AS REQUIRED-
18	863 441 R1	SKIN, PINION SHAFT RIGHT BRG CASE .007
		-3-
18	863 442 R1	SKIN, PINION SHAFT RIGHT BRG CASE .020
		-3-
19	863 148 R1	CASE, PINION SHAFT RIGHT BRG
		SCREW, 3/8-18 X 1-1/4 HEX-HD CAP -B-
		WASHER, 3/8 WED LOCK -B-
20	11 848 F	SEAL, PINION SHAFT OIL
21	863 541 R1	PINION, MAIN DRIVE
	80	KEY, 1/2 X 3 SQ PARALLEL
	17 233 R1	PIN, 1/8 X 2-1/2 C-2 DOT
22	863 344 R1	SPACER, PLUNGER CRANK BEARING
23	ST 270 A	BEARING ASSY. CRANK RIGHT
24	863 168 R1	RETAINER, PLUNGER CRANK RIGHT BRG
		SCREW, 5/8-18 X 1-1/4 HEX-HD CAP -B-
		WASHER, 3/8 WED LOCK -B-
25	863 447 R1	GASKET, PLUNGER CRANK BEARING
26	863 148 R1	PAN, MAIN DRIVE GEAR CASE
	438 189	FLDG, 1/2-14 AUTOMOTIVE SQ-HD PIPE
	180 081	SCREW, 5/16-18 X 1-1/4 C-2 HEX-HD
		CAP -B-
	180 112	SCREW, 5/16-18 X 2-3/4 2ND HEX-HD
		CAP -B-
	120 214	WASHER, 5/16 C-2 WED LOCK -10-
27	863 466 R1	GASKET, GEAR CASE PAN
28	870 372 R1	NUT, FLYWHEEL SLOTTED JAW

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