



Machining Calculations: Turning

- Spindle Speed - N

- v = cutting speed
- D_o = outer diameter

$$N = \frac{v}{\pi D_o}$$

(rpm)

- Feed Rate - f_r

- f = feed per rev

$$f_r = N f$$

(mm/min -or- in/min)

- Depth of Cut - d

- D_o = outer diameter
- D_i = final diameter

$$d = \frac{D_o - D_i}{2}$$

(mm -or- in)

- Machining Time - T_m

- L = length of cut

$$T_m = \frac{L}{f_r}$$

(min)

- Mat'l Removal Rate - MRR

$$MRR = v f d$$

(mm³/min -or- in³/min)

Fitting And Turning Calculations Paper And Answer

J Rink



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