

# LYCOMING

## OVERHAUL SUPPLEMENT

**Models Affected: IO-540-B1A5**

### SECTION I

#### INTRODUCTION

The purpose of this Overhaul Supplement is to enable personnel to overhaul the IO-540-B1A5 series Lycoming Aircraft engine. This Supplement must be used in conjunction with the O-540 Overhaul Manual.

All procedures outlined in the O-540 overhaul manual also apply to the IO-540-B1A5 engine except where specific differences are outlined in this supplement. Modification and salvage procedures outlined in the basic manual do not apply to the IO-540-B1A5 engine. The paragraph numbers in this supplement correspond to the paragraph numbers in the basic manual. Figure numbers, however, have no relationship to the basic manual. Section numbers in this supplement, correspond to the sections in the basic manual.



Figure 1-1. Left Front View IO-540-B1A5



Figure 1-2. Left Rear View IO-540-B1A5

# Lycoming Io 540 Overhaul Manual

**SJ Ball**



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