

INTRODUCTION

This service manual describes the latest service information for the **IC-F210, F211 and F221 UHF MOBILE TRANSCEIVER** at the time of publication.

MODEL	VERSION	SYMBOL
IC-F210	Europe	EUR
	General	GEN
IC-F211	General	GEN
IC-F221	U.S.A.	USA

To upgrade quality, any electrical or mechanical parts and internal circuits are subject to change without notice or obligation.



DANGER

NEVER connect the transceiver to an AC outlet or to a DC power supply that uses more than 16 V. This will ruin the transceiver.

DO NOT expose the transceiver to rain, snow or any liquids.

DO NOT reverse the polarities of the power supply when connecting the transceiver.

DO NOT apply an RF signal of more than 20 dBm (100 mW) to the antenna connector. This could damage the transceiver's front end.

ORDERING PARTS

Be sure to include the following four points when ordering replacement parts:

1. 10-digit order numbers
2. Component part number and name
3. Equipment model name and unit name
4. Quantity required

<SAMPLE ORDER>

1110005490	S-IC	TAG1106PW	IC-F210	MAIN UNIT	3 pieces
8810000990	Screw	PH ST 80x8.2X	IC-F210	Bottom cover	10 pieces

Addresses are provided on the inside back cover for your convenience.

REPAIR NOTES

1. Make sure a problem is internal before disassembling the transceiver.
2. **DO NOT** open the transceiver until the transceiver is disconnected from its power source.
3. **DO NOT** force any of the variable components. Turn them slowly and smoothly.
4. **DO NOT** short any circuits or electronic parts. An insulated tuning tool **MUST** be used for all adjustments.
5. **DO NOT** keep power ON for a long time when the transceiver is defective.
6. **DO NOT** transmit power into a signal generator or a sweep generator.
7. **ALWAYS** connect a 40 dB to 50 dB attenuator between the transceiver and a deviation meter or spectrum analyzer when using such test equipment.
8. **READ** the instructions of test equipment thoroughly before connecting equipment to the transceiver.

Icom Ic F221 Service Repair Manual With Addendum

SJ Ball



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