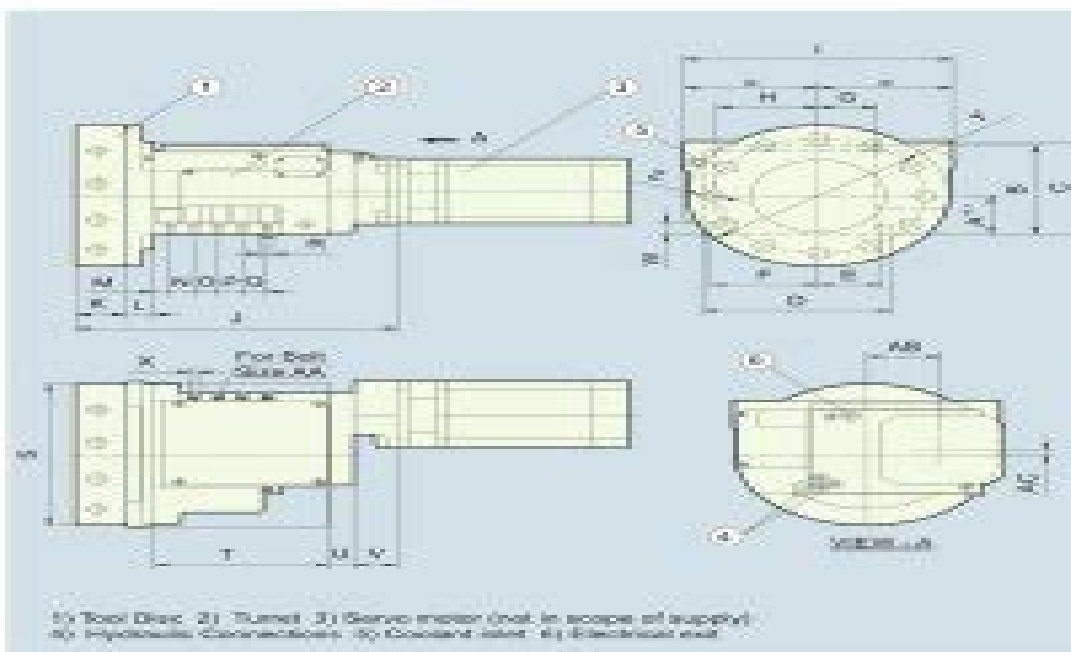




Main Features

- Single Servo motor for turret indexing and Live Tool Drive
- Hydraulic power for clamping ensures high rigidity during machining operations.
- Axial mounting of tools.
- Provision for supply of high pressure coolant from centre of turret.



	SMT-155A	SMT-200A
A	125	150
B	272	232
C	285	243
D	325	284
E	110	90
F	180	150
G	100	82
H	175	142
I	424	378
J	524	558
K	70	70
L	47	40
M	24	22
N	40	39
O	40	39
P	40	39
Q	40	39
R	38	33
S	422	368
T	290	244
U	50	35
V	60	60
W	25	25
X	19	11
Y	340	300
Z	VDI 40	VDI 30
AA	M12	M10
AB	125	105
AC	20	12

Specifications

		SMT-155A	SMT-200A
Turret Center Height	mm	125	150
No of Stations		8/12	8/12
Inertia of transportable masses	kgm ²	3.2	1.8
Turret Indexing Time (for next station)	sec	0.15	0.14
Time for next partial step (Without acceleration and braking)	sec	0.05	0.04
Turret Clamp time	sec	0.1	0.1
Turret De-clamp Time	sec	0.1	0.1
Indexing Frequency	min-1	10	20
Hydraulic Pressure	kg/cm ²	50	50
Clamping force	kpf	4,050	2,300
Turret weight (Without Tool Disc, Motor)	kg	130	110
Servo Motor D. 0.5kw			
Fanuc		G3	G2
Siemens		1FT6060	1FT6064

Hydraulic Turret Electrical Control Manual

Terry C. Jones



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Table of Contents Hydraulic Turret Electrical Control Manual

1. Understanding the eBook Hydraulic Turret Electrical Control Manual
 - The Rise of Digital Reading Hydraulic Turret Electrical Control Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Hydraulic Turret Electrical Control Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Hydraulic Turret Electrical Control Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Hydraulic Turret Electrical Control Manual
 - Personalized Recommendations
 - Hydraulic Turret Electrical Control Manual User Reviews and Ratings
 - Hydraulic Turret Electrical Control Manual and Bestseller Lists
5. Accessing Hydraulic Turret Electrical Control Manual Free and Paid eBooks
 - Hydraulic Turret Electrical Control Manual Public Domain eBooks
 - Hydraulic Turret Electrical Control Manual eBook Subscription Services

- Hydraulic Turret Electrical Control Manual Budget-Friendly Options
- 6. Navigating Hydraulic Turret Electrical Control Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Hydraulic Turret Electrical Control Manual Compatibility with Devices
 - Hydraulic Turret Electrical Control Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Hydraulic Turret Electrical Control Manual
 - Highlighting and Note-Taking Hydraulic Turret Electrical Control Manual
 - Interactive Elements Hydraulic Turret Electrical Control Manual
- 8. Staying Engaged with Hydraulic Turret Electrical Control Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Hydraulic Turret Electrical Control Manual
- 9. Balancing eBooks and Physical Books Hydraulic Turret Electrical Control Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Hydraulic Turret Electrical Control Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Hydraulic Turret Electrical Control Manual
 - Setting Reading Goals Hydraulic Turret Electrical Control Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Hydraulic Turret Electrical Control Manual
 - Fact-Checking eBook Content of Hydraulic Turret Electrical Control Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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