



Simulation View

Channel

Main

Status

NC Program - TEST.PNC.ncf

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13 N10 G0,  
14 N12 A0,  
15 N14 M120  
16 N16 M140  
17 (Tool Number : 1)  
18 (Tool Name : P1111)  
19 (Tool Diameter : 16.0)  
20 (Tool Tip Radius : 0.00)  
21 (Tool Overhang : 75.00)  
22 (Gage Length : 75.00)  
23 N20 G00 M6  
24 N10 G54  
25 N12 G0 G50 X0, Y0,  
26  
27 (Feed in this format)  
28 N14 G00.2 X-37.847 Y-0.001 Z0.0 A90.00,  
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30 (Rot in this format)  
31 N14 G00.2 X0.0 Y0.0 Z0.0 R0.000, 10,  
32 N15 G03.1  
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37 N16 G00.1 M0  
38 N18 G07 X-37.847 Y-0.001  
39 G00 G43 Z0.0 M1  
40 G02 M0  
41 G04 Z75.  
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