Install the stopper plate and oil pump. Install and tighten the bolts securely.

Install the clutch (page 9-10).



Apply engine oil to a new O-ring and install it. Install the oil pump driven gear.

NOTE

 Align the cutout of the oil pump driven gear shaft hole with the cutout of the pump shaft.

Install the right crankcase cover (page 9-17).

NOTE

Be careful not to let the O-ring fall.

OIL PASS PIPE

REMOVAL

Remove the exhaust pipe (page2-3).

Remove the oil pass pipe bolts and sealing washers. Remove the oil pass pipe.

NOTE:

· Do not bend the oil pass pipe.





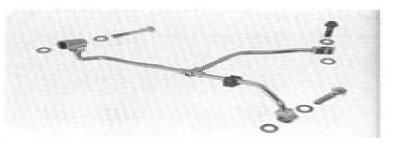
INSPECTION

Check the oil pass pipe and pipe bolts for damage or bends and replace if necessary.

If clogged, clean with non-flammable or high flash point solvent.

AWARRING

 Never use gasoline or low flash point solvents for cleaning the oil pass pipe. A fire or explosion could result.



Manual Honda Xr250r Engine

Tao Wei

Manual Honda Xr250r Engine:

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