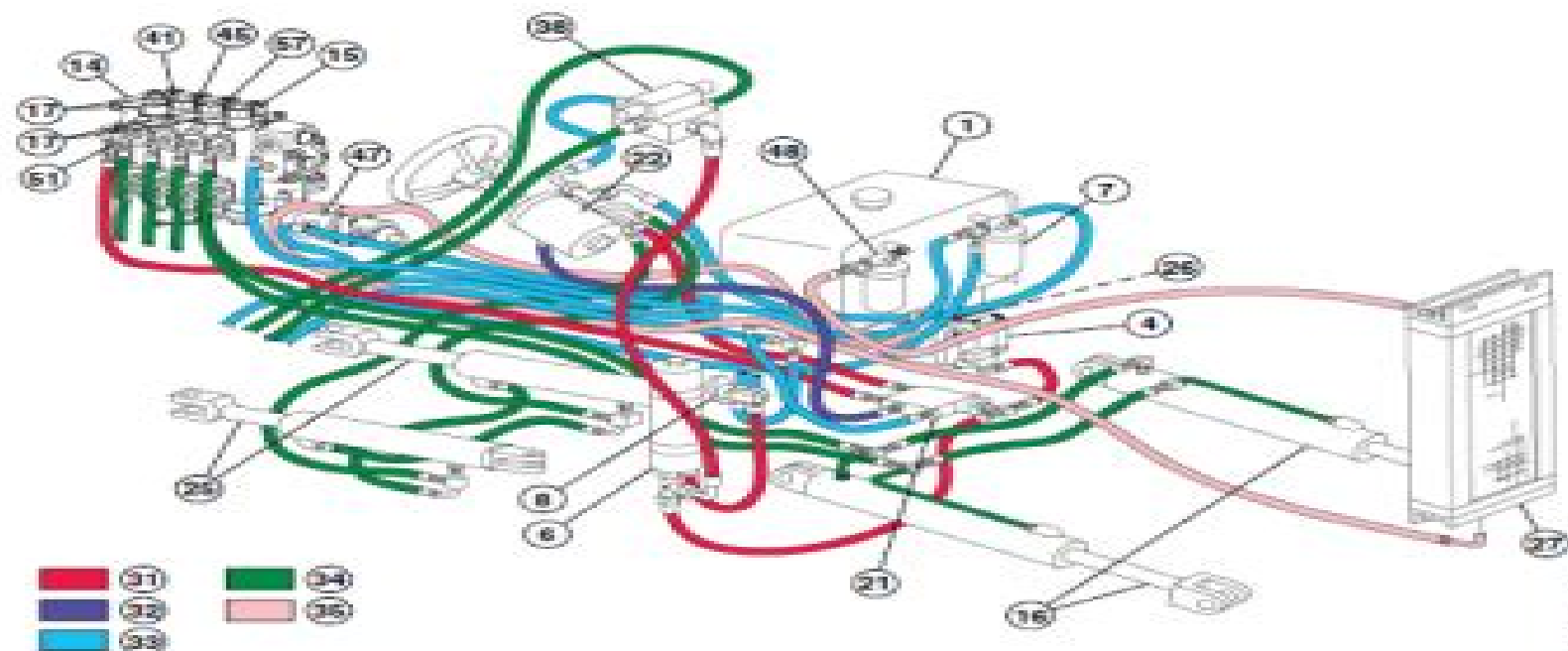


Hydraulic System Operation (S.N. 596700—613178)



T206152

- 1—Hydraulic Reservoir
- 4—Main Hydraulic Pump
- 5—Brake Accumulator
- 7—Hydraulic Oil Return Filter with Relief Valve
- 8—Service Brake Valve
- 14—Blade and Grapple Control Valve

- 15—Blade Section
- 16—Blade Cylinders
- 17—Relief Valve
- 21—Priority Valve
- 22—Steering Valve
- 25—Steering Cylinders
- 26—Pump Case Relief Valve—Cable Skidders
- 27—Hydraulic and Transmission Oil Cooler

- 31—High Pressure Oil
- 32—Load Sense Pressure Oil
- 33—Return Oil
- 34—Trapped Oil
- 35—Low Pressure Oil
- 38—Grapple Rotate Solenoid Valve
- 41—Grapple Tong Cylinder Section

- 45—Arch Cylinder Section
- 47—Oil Cooling Pump
- 48—Oil Cooler Return Filter
- 51—Pressure Reducing Valve
- 57—Boom Cylinder Section

The hydraulic system is a closed-center system. The hydraulic system is separate from the transmission hydraulic system. The hydraulic reservoir (1) is located to the front of operator's station. Oil from the reservoir is gravity fed to the axial piston, variable displacement hydraulic pump (4). On direct drive machines the pump is mounted on the transmission case and driven by the transmission auxiliary drive. On torque converter machines the pump is mounted on the torque converter housing and driven by the torque converter auxiliary pump drive.

Flow from the pump goes to the brake circuit, the priority valve (21), grapple rotate solenoid valve (38). The brake circuit consists of the brake accumulator (5), brake valve

(8), and the annular brake pistons in the front and rear axles.

Oil flows from the priority valve to the steering valve (22) and then to the blade and grapple control valve (14) or just the blade control valve on cable skidders (not shown).

The dual-function control valve has four sections which control the following functions: blade (15), grapple arch (45), grapple boom (57) and grapple cylinder tong (41). The single-function control valve (not shown) has three sections which control the following functions: blade, grapple tong and grapple arch. The control valve for cable skidders has only the blade section.

Continued on next page

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Yicheng Fang



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