

## INTRODUCTION

This service manual describes the latest service information for the **KI-4000** and **KI-4000T** Transceivers at the time of publication.

2 versions of the **KI-4000** have been designed. This service manual covers each version.

MODEL	VERSION	COUNTRY
KI-4000	TYPE	USA/CA
	USA-1	USA/CA

To upgrade quality, structural or mechanical parts and internal circuits are subject to change without notice or obligation.

## DANGER

**NEVER** connect the transceiver to an AC outlet or to a DC power supply that puts more than 15 V. This will ruin the transceiver.

**DO NOT** expose the transceiver to rain, snow or any liquids.

**DO NOT** reverse the polarity of the power supply when connecting the transceiver.

**DO NOT** apply an RF signal of more than 20 dBm (100mW) to the antenna connector. This could damage the transceiver's front end.



## ORDERING PARTS

Be sure to include the following four points when ordering replacement parts:

1. 10-digit order numbers
2. Component part number and name
3. Equipment model name and unit name
4. Quantity required

### EXAMPLE ORDER:

10-000000000000000000 KI-4000T 1000000000 1 piece  
10-000000000000000000 KI-4000T 1000000000 10 pieces

Addresses are printed on the inside back cover for your convenience.

## REPAIR NOTES

1. Make sure a problem is internal before disassembling the transceiver.
2. **DO NOT** open the transceiver until the transceiver is disconnected from its power source.
3. **DO NOT** force any of the variable components. Turn them slowly and smoothly.
4. **DO NOT** short any circuits or electronic parts. An insulated tuning tool **MUST** be used for all adjustments.
5. **DO NOT** leave power ON for a long time when the transceiver is idle.
6. **DO NOT** insert power into a signal generator or a power generator.
7. **As a note**, connect a 40-ohm to 50-ohm attenuator between the transceiver and a distortion meter or spectrum analyzer when using such test equipment.
8. **READ** the instructions of test equipment thoroughly before connecting equipment to the transceiver.

# Icom Ic M402 Service Repair Manual

**L Reisser**



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