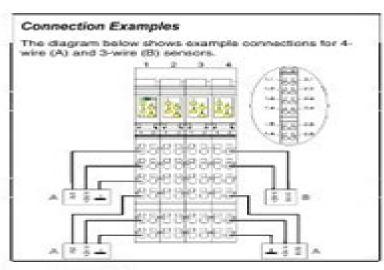
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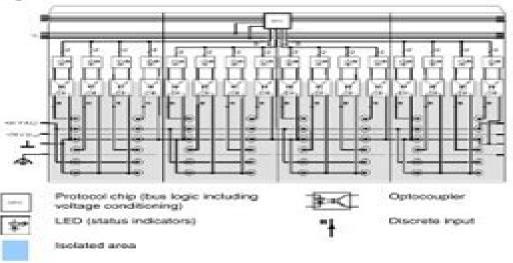
GFK-2001 November 2001



Terminals		Assignment
1.1	2.1	Signal input (IN)
1.2	2.2	Segment voltage U ₈ for 2- and 3-wire termination
1.3	2.3	Ground contact (GND) for 3- wire termination
1.4	2.4	Signal input (IN)
1.5	2.5	Segment voltage U ₀ for 2- and 3-wire termination
1.6	2.6	Ground contact (GND) for 3- wire termination

LED	Color	Meaning
D	Green	Bus diagnostics
1, 2, 3, 4	Yellow	Status indication of the inputs

Internal Circuit Diagram



Ge Fanuc Plc Programming Manual

Richard A. Cox

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design tools and methodologies industrial process control and manufacturing systems parallel and distributed systems non linear control systems neural networks parallel and distributed algorithms for real time signal processing and control transport applications algorithms fault tolerant systems and fuzzy control The contributions were selected from a large number of high quality full draft papers and late breaking paper contributions presenting very recent research work

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