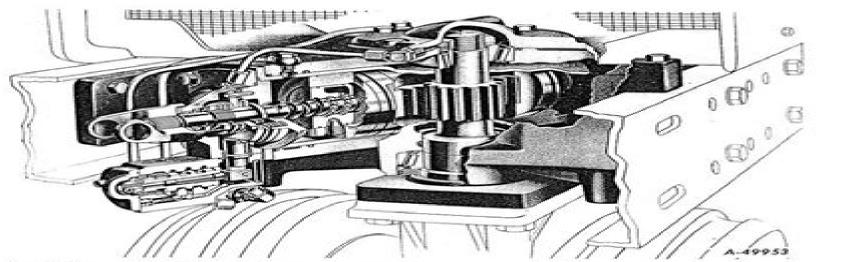
#### Chassis, Cont'd.

Tractor Series: F-340	F-460	F-560
Power supply (Power		
steering)	Power steering pump *	Power steering
Pump location	Clutch housing	Clutch housing
Drive	IPTO driven gear	IPTO driven gear
Drive gear backlash	.002 to .018"	.002 to .020"
Relief valve, location	In pump	In pump
Maximum hydraulic		
pressure	1200 to 1500 psi	1200 to 1500 psi
Flow control valve.		1000 to 1000 pm.
location	In pump	In pump
Steering gear lubricant TA transmission lubricant additive	Hy-Tran fluid	Hy-Tran fluid

Note: \* The power steering pump on tractors that are equipped with Hydra-Touch is integral with the Hydra-Touch pump. In other cases, the power steer-ing pump is mounted in place of the Hydra-Touch pump.



Illust. 7. Cut-away view of the steering mechanism of a Formall 460 tractor.

# **Manual For International 340 Tractor**

**Guillaume Favre** 

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