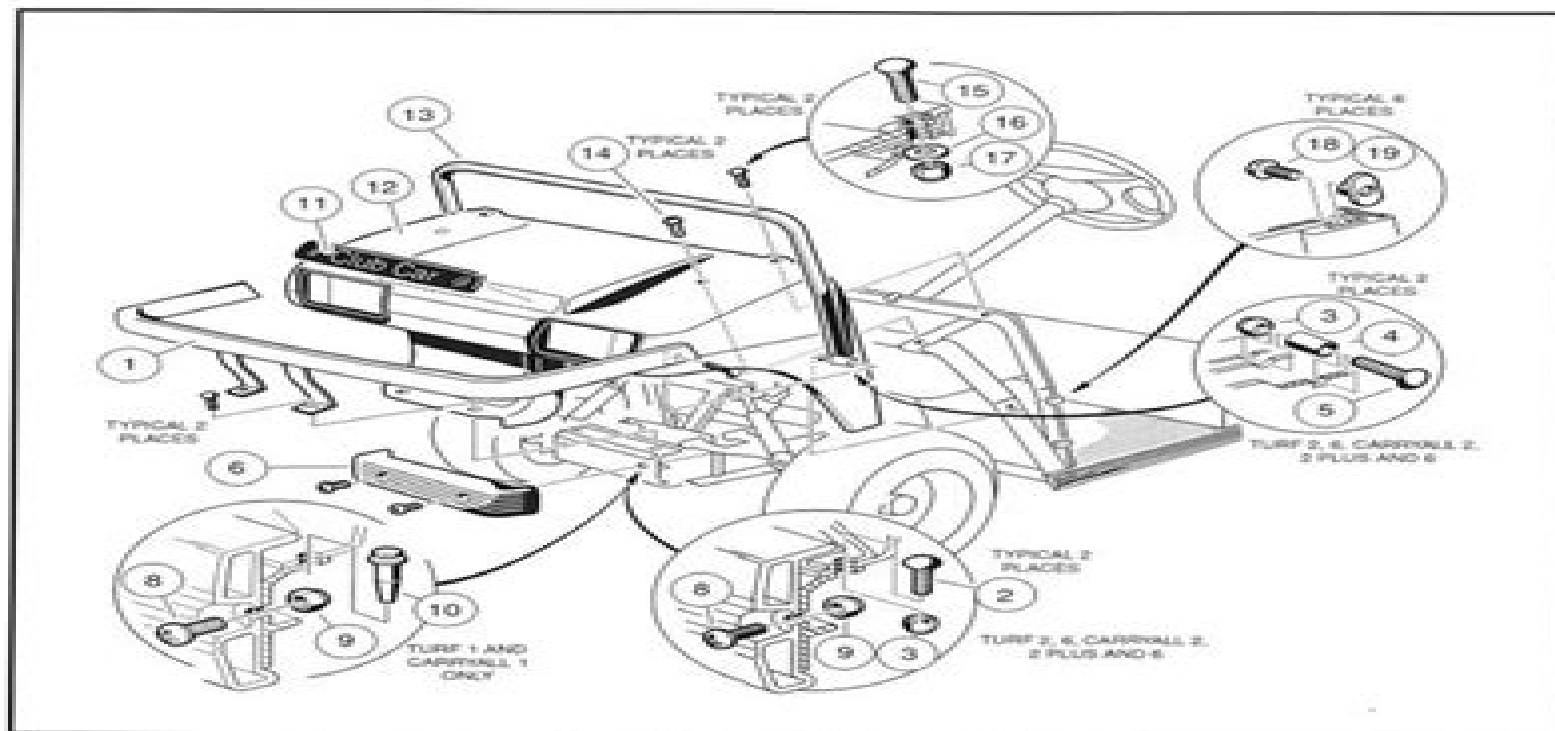


### Front Body Removal, Continued:

5. **Vehicles equipped with headlights:** Disconnect the light wiring harness from the headlight assemblies.
6. Pull front body (12) from under trim (13) and remove from vehicle.



**Figure 4-1 Front Body Assembly**

## FRONT BODY INSTALLATION

1. Install front body (12) under trim (13), align holes and finger-tighten screws (14) holding front body against frame (**Figure 4-1, Page 4-4**).
2. Install carriage bolts (15), washers (16), and lock nuts (17) onto front body trim. Tighten bolts to 11 ft-lb (14.9 N-m). Tighten screws (14) to 20 in-lb (2.3 N-m). **See following NOTE.**

**NOTE:** If installing a new front body, two 5/16-inch holes must be drilled after the body has been placed on the vehicle. Use the body trim (13) as a guide for drilling the holes.

3. Tighten screws (18) holding front body trim against front body to 17 in-lb (1.9 N-m).
4. **Vehicles equipped with headlights:** Reconnect the light wiring harness to the headlight assemblies.

# Manual For Carryall Model 25

**Emilie Sanchez**



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