



Fuel Camshaft

- Remove the screws and draw out the camshaft with the gear on it.
- Remove the retaining plate (1).
- Remove the screws, then draw out the injection pump gear (2) and fuel camshaft (3) with the governor fork assembly.

(When reassembling)

- Hook the spring to the fork lever 2 (4) as shown in the figure before installing the fork lever assembly to the crankcase.
- (1) Retaining Plate
- (2) Injection Pump Gear
- (3) Fuel Comshaft

- 64) Fork Lever 2
- (5) Fork Levier 1
- (6) Governor Steeve

W10178820

Oil Pump and Crankshaft Gear

- Remove the oil pump gear (6).
- Remove the oil pump (5).
- Remove the collar (4), O-ring (3) and oil slinger (2).
- Remove the crankshaft gear (1) with a puller.

(When reassembling)

- Install the oil slinger (2) and O-ring (3) after aligning the marks on the gears. (See the figure at "Idle Gear".)
- Install the crankshaft collar (4) after installing the gear case cover.
- (1) Crankshaft Gear
- (2) Crankshaft Oil Slinger
- (3) O-ring

- (4) Crankshaft Collar
- (5) Oil Pump
- (65) Off Plump Gear

W10180290

(C) Timing Gears, Fuel Camshaft and Camshaft [D1105-E-ZD]





Fan Drive Pulley

- Set the stopper to the flywheel.
- Remove the fan drive pulley screw (1).
- Draw out the fan drive pulley (2) with a puller.

(When reassembling)

Install the fan drive pulley to the crankshaft, aligning the marks
 (3) on them.

| Tightening torque | Fan drive pulley retaining screw | 235.4 to 245.2 N·m 24.0 to 25.0 kgf·m 173.6 to 180.8 ft-bs |
|-------------------|----------------------------------|--|
|-------------------|----------------------------------|--|

- (1) Fan Drive Pulley Screw
- (2) Fan Drive Pulley

(3) Aligning Mark.

W11035250

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Caterpillar Tractor Company (U.S.A)

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