

midwest
REPAIR

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Fax: 651-645-1110
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Here's What You Get:

Refoam Kit
one (1) or two (2) depending on kit ordered.

- Refoaming Instructions
- Foam Surround(s)
- Poly Cones (if Formed)
- Surround Adhesive



REFORMING INSTRUCTIONS w/o removing the cap

- This method of refoaming is called "centering" and centering means you are gluing the new surround on without removing the old one. Keep the voice coil centered while you glue.
- Remove the speakers from the cabinet.

Remove gaskets if they are on the surround. If speakers have gaskets, they will be removed in between the frame and the surround. If you see a gap, insert plastic shims which will fill the gap. The new surround should go on top of that. Stick the cone and speaker on top of that. Stick the cone and speaker on top of that. Stick the cone and speaker on top of that. Stick the cone and speaker on top of that.

- On some speakers, the foam surround is on top of the cone and others are on the side of the cone. The new surround should go on the same side as the original was. Paper Cones: Evenly apply the glue on the lip of the foam surround and wait about 5-10 minutes for the glue to get tacky. Poly Cones: Evenly apply the glue on the cone and wait a couple minutes for the glue to get tacky. Properly align and place the new foam surround to the cone and let dry for about 1-2 hours or until the glue looks dry. Then, glue down the outside of the foam to the speaker basket and while the glue is drying you may have to keep moving the cone around and bouncing it up and down to make sure the voice coil is centered in the magnet structure. If it is not centered correctly it will make rubbing noises and sound bad. Let dry for about 2-4 hours and reglue the

Home Speaker Repair Kits

JA Banks



Home Speaker Repair Kits:

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