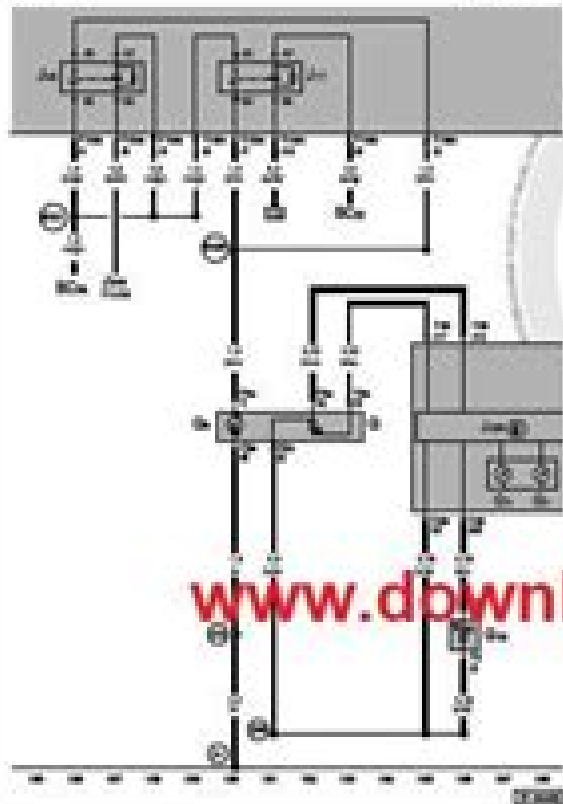


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Passat

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Renewing needle bearing in crankshaft, page 50

Assembly overview - crankshaft

Only tighten to 50 Nm when measuring crankshaft radial clearance. Do not turn further.

Renew
50 Nm = turn 90° further

aring cap

Do not interchange bearing caps (mark positions).

Bearing cap 3 with recesses for thrust washers.

Bearing shell retaining lugs in cylinder block and bearing caps must align.

crankshaft

Axial clearance (new):
0.07 ... 0.24 mm

Wear limit: 0.26 mm

radial clearance with
page.

New: 0.03 ... 0.08 mm

Wear limit: 0.13 mm

Do not rotate crankshaft
Clearance.

Pulling needle bearing
out of and driving into
crankshaft

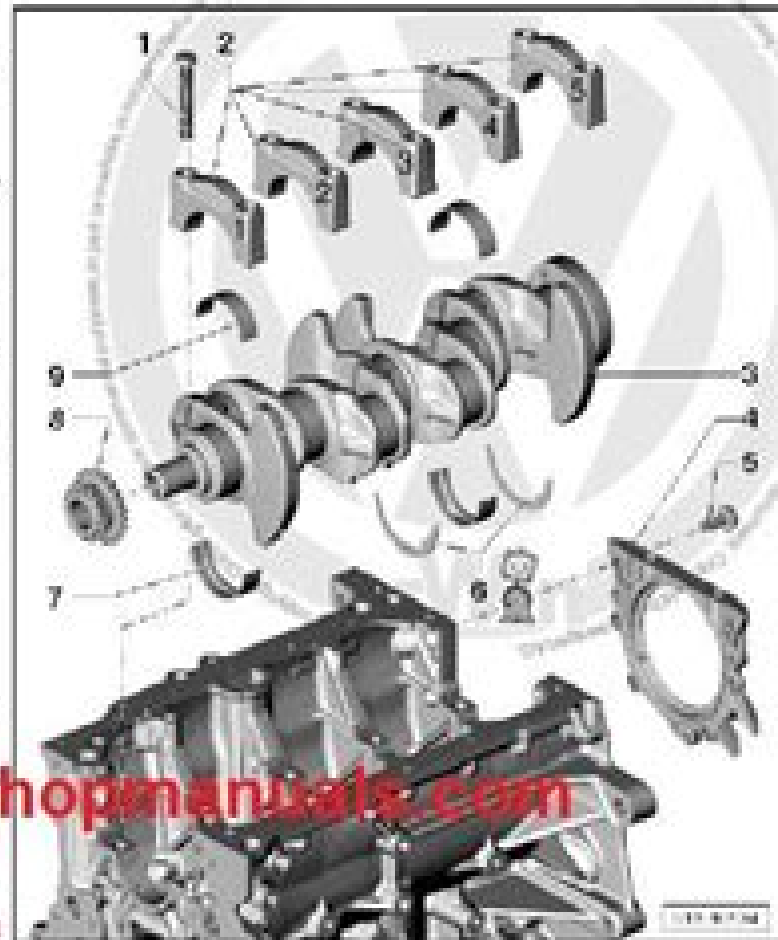
= 3.1 Renewing needle
bearing in crankshaft,
page 50.

Crankshaft dimensions = 3.2 Crankshaft dimensions, page 50.

aling flange with sender wheel and oil seal

With engine speed sender - Q28- (not illustrated).

8.27 x 11.69 in



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which can be biological chemical or physical use this checklist to evaluate the ccps critical limits for each control measure and frequency of the ccps identify the corrective actions to be used and verify the activities performed