

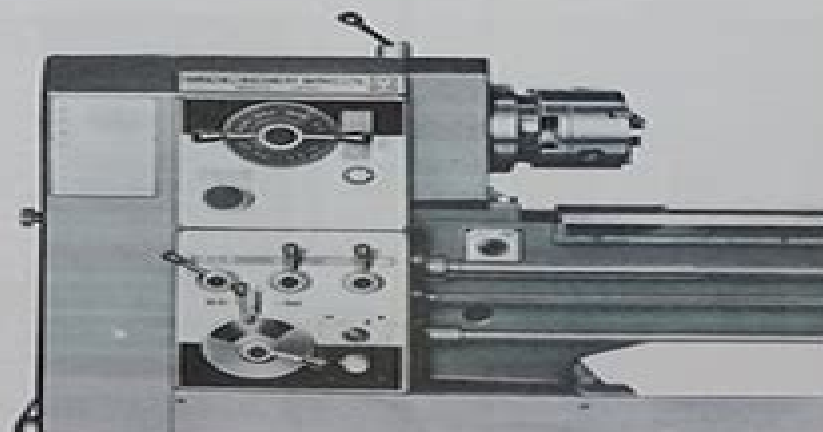
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Select the appropriate speed for working from the range of spindle speeds. There are eight grades in the range of spindle speeds (29-1500rpm). The lever placed on the top of headstock is for a selection of higher speeds or lower speeds range. Spindle speeds dial shows eight grades, being divided into 39 and 118, 65 and 196, 300 and 900, 500 and 1500. Upon request, the following progressive range of spindle is available: 52-2000r.p.m. or 65-2500r.p.m.

In order to obtain the desired spindle speeds, place the lever at the proper position horizontally or vertically. Do not turn the selection lever while gears are running.

CHART OF PROGRESSIVE RANGE OF SPINDLE SPEEDS (r.p.m./min.)

Main motor								
A	39	65	118	196	300	500	900	1500
B	52	87	157	261	400	665	1200	2000



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Easy CNC Turning Programming English Hand Book By Sanjay Sharma Sanjay Sharma,2025-04-15 This book is a comprehensive guide to CNC basic programming which has been written for the use of students of ITI Diploma B Tech etc Technical courses ATS Scheme CNC Programmer Cum Operator DGT Nimi course and machine operators machine setters and supervisors working in other types of industries Nowadays the increasing use of CNC in industries has given rise to its need Only those people who know about it and are capable of preparing part programs can guide the machine tools Using which parts are prepared with the required size and accuracy Keeping this in mind I have prepared this textbook in Hindi to bring out the mystery of CNC programming It has been put in a logical order and written in a very simple language which everyone can understand very easily To create a program the step by step process has been explained in this book with useful examples which will greatly benefit the students associated with this field In this book I have used the method created by me to write the program in which I have described each G and M code in detail in this book Coordinate systems have been explained in detail in simple language For this space has been left to practice all the coordinate systems This will help in understanding this chapter easily In this most of the machining centers functions of machines working method of the machine and the main parts of the machine control panel buttons related to the operator panel have been described in detail Simple method of making programs has been explained with examples An attempt has been made to cover most of the machining processes in this Different types of materials and detailed pictures have been included to help in understanding it My feeling is that anyone who wants to make their future in CNC programming will benefit from this book and they will emerge as a successful CNC programmer Many readers who may need some other different kind of programmer will benefit from these references with additional information On the other hand those who do not need further information about CNC programming can ignore those few pages and only explore the topics covered in this book I sincerely hope that this book will help you transform from a better CNC operator to a programmer by understanding not only the HOW but also the WHY of many programming techniques

Fanuc CNC Custom Macros Peter Smid,2004-01-11 CNC programmers and service technicians will find this book a very useful training and reference tool to use in a production environment Also it will provide the basis for exploring in great depth the extremely wide and rich field of programming tools that macros truly are

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processes It describes innovative cutting and abrasive processes and combined technologies It also investigates the electrical resistance self sharpening effect strengthening heat treatment surface peening and heat resistance of various coatings and materials Gathering the best papers presented at the 6th Grabchenko s International Conference on Advanced Manufacturing Processes InterPartner 2024 held in Odesa Ukraine on September 10 13 2024 this book provides a comprehensive and up to date examination of design manufacturing mechanical materials and process engineering as well as quality assurance trends and technologies It also aims to foster international and interdisciplinary communication and collaborations offering a bridge between the academic and industrial sectors **TOP SECRET Resumes & Cover Letters, the Third Edition Ebook** Steven Provenzano CPRW/CEIP,2012 As seen on in CNBC CNN WGN The Wall Street Journal and endorsed by The Chicago Tribune the new edition of Top Secret Resumes is now the complete career marketing tool for all job seekers This is the only book of its kind that includes a free consultation by the author Includes more than 100 high impact Resumes and Cover Letters for virtually all professions 250 8 5 x 11 pages total Bonus includes tips on effective LinkedIn Profiles Networking Career Marketing Interviewing and Online Resources Covers Executive Positions Technical Non Technical Management Engineering IT Software Hardware design Sales and Marketing Teachers Nurses HR Public Relations and more many with documented results Steven Provenzano s books have sold more than 100 000 copies and remain essential guides for serious job seekers He has written more than 5000 resumes for clients worldwide for over 20 years and the full cost of this book is reimbursed with any resume writing service by the author at <https://Execareers.com>

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believe that this collection of work will be of great value not only to the participants of ITME2014 but also to those who has a chance of meeting it The publication of this conference proceedings and the successful opening of ITME2014 owe its credit to a lot of people and institutions especially the ITME2014 committee the editors and DEStech Publications The committee has devoted much time to reviewing the papers submitted to ITME2014 and DEStech Publications publishing those accepted papers I would like to thank the committee and the press deeply here for their support to ITME2014 and I am eagerly looking forward to another chance for us to be a team again Finally let s wish together that the 2014 International Conference on Information Technology

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Machinery ,2003 **Huebner's Machine Tool Specs: Threading through turning machines** ,1980 Machinery Buyers' Guide ,2003 *Principles and Practices of CAD/CAM* Vikram Sharma,Vikrant Sharma,Om Ji Shukla,2023-12-18 CAD CAM systems are perhaps the most crucial advancement in the field of new technology relating to engineering design and drawing in all technical domains CAD CAM stands for computer aided design and computer aided manufacturing These systems are useful in all facets of contemporary design and architecture The fundamentals of CAD CAM systems are covered in detail throughout this book This book aims to introduce the fundamental aspects complete with an adequate numberof illustrations and examples without delving too deeply into the specifics of the subject matter This book is valuable in the classroom for both teachers and students Features Each chapter begins with the Learning Outcomes LOs section which highlights the critical points of that chapter All LOs solved examples and questions are mapped to six Bloom Taxonomy levels BT levels Offers fundamental concepts of CAD CAM without becoming too complicated Solved examples are presented in each section after the theoretical discussion to clarify the concept of that section Chapter end summaries reinforce key ideas and help readers recall the concepts discussed Students and professionals need to have a working knowledge of CAD CAM since it has many applications and continues to expand Students at the undergraduate and graduate levels of engineering courses use this book as their primary textbook It will also be helpful for managers consultants and professionals

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