

TABLE 100.12.1

Bolt-Torque Values for Electrical Connections

US Standard Fasteners ^aHeat-Treated Steel – Cadmium or Zinc Plated ^b

Grade	SAE 1&2	SAE 5	SAE 7	SAE 8
Head Marking				
Minimum Tensile (Strength) (lb/in^2)	64K	105K	133K	150K
Bolt Diameter (Inches)	Torque (Pound-Feet)			
1/4	4	6	8	8
5/16	7	11	15	18
3/8	12	20	27	30
7/16	19	32	44	48
1/2	30	48	68	74
9/16	42	70	96	105
5/8	59	96	135	145
3/4	96	160	225	235
7/8	150	240	350	380
1.0	225	370	530	570

a. Consult manufacturer for equipment supplied with metric fasteners.

b. Table is based on national coarse thread pitch.

IlSCO Lug Torque Guide

JL Elias

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the author's name.

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