(d) Propene can polymerize to form poly(propene).

(i) State, with a reason, the atom economy for this reaction.

(1)

(iii) Draw a section of this polymer, showing two repeat units.

(1)

(iii) Poly(propene) is used to make synthetic fibres which are extremely light and act as good insulators.

Comment on the sustainability of this use of poly(propene).

(7)

(Total for Question 20 = 16 marks)

TOTAL FOR SECTION B = 60 MARKS TOTAL FOR PAPER = 80 MARKS

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- 1. Understanding the eBook Jan 2014 Edexcel Paper 1 Jim Kings
 - The Rise of Digital Reading Jan 2014 Edexcel Paper 1 Jim Kings
 - Advantages of eBooks Over Traditional Books
- 2. Identifying Jan 2014 Edexcel Paper 1 Jim Kings
 - Exploring Different Genres
 - o Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Jan 2014 Edexcel Paper 1 Jim Kings
 - User-Friendly Interface
- 4. Exploring eBook Recommendations from Jan 2014 Edexcel Paper 1 Jim Kings
 - Personalized Recommendations
 - Jan 2014 Edexcel Paper 1 Jim Kings User Reviews and Ratings
 - o Jan 2014 Edexcel Paper 1 Jim Kings and Bestseller Lists
- 5. Accessing Jan 2014 Edexcel Paper 1 Jim Kings Free and Paid eBooks
 - o Jan 2014 Edexcel Paper 1 Jim Kings Public Domain eBooks
 - Jan 2014 Edexcel Paper 1 Jim Kings eBook Subscription Services
 - o Jan 2014 Edexcel Paper 1 Jim Kings Budget-Friendly Options

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 - Jan 2014 Edexcel Paper 1 Jim Kings Compatibility with Devices
 - Jan 2014 Edexcel Paper 1 Jim Kings Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Jan 2014 Edexcel Paper 1 Jim Kings
 - Highlighting and Note-Taking Jan 2014 Edexcel Paper 1 Jim Kings
 - Interactive Elements Jan 2014 Edexcel Paper 1 Jim Kings
- 8. Staying Engaged with Jan 2014 Edexcel Paper 1 Jim Kings
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Jan 2014 Edexcel Paper 1 Jim Kings
- 9. Balancing eBooks and Physical Books Jan 2014 Edexcel Paper 1 Jim Kings
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Jan 2014 Edexcel Paper 1 Jim Kings
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Jan 2014 Edexcel Paper 1 Jim Kings
 - Setting Reading Goals Jan 2014 Edexcel Paper 1 Jim Kings
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Jan 2014 Edexcel Paper 1 Jim Kings
 - Fact-Checking eBook Content of Jan 2014 Edexcel Paper 1 Jim Kings
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements

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