

or other light colored vertical surface 25 feet ahead. Draw a horizontal line on this vertical surface at the level of the lamp centers. Sight through the center of the rear window over the radiator cap and determine a point on the horizontal line midway between the lamps. Locate points at the right and left of this center point directly ahead of the center of each head lamp.

2. Switch head lamps on, place lighting control switch on steering wheel in position marked Rtv. (Right.)

3. Cover one head lamp to obscure the light beam, while adjusting the other. Turn the focus adjustment screw on the back of the uncovered lamp until a

beam is obtained having highest intensity at the top and a sharp upper outline and as narrow as possible, measured from top to bottom. Loosen the mounting nut, aim the lamp so that the top of the beam coincides with the horizontal line on the vertical surface, and is equally divided by the vertical line directly ahead of the head lamp center. Tighten the mounting nut securely and check the position of the beam to see that it has not changed.

When installing new bulbs always check the head lamp focus to insure against glaring and illegal lights and to provide proper road illumination.

In replacing parts always use genuine parts such as furnished with original equipment.

## Stop and Back-up Light Adjustment

The back-up light is operated by a contact made when control lever is placed in reverse position also when service brakes are applied.

Fig. 48 shows the stop light hook-up. Adjustment is made as follows:

With a proper brake adjustment, brake pedal (A) will have 6" travel (see Brake Adjusting Chart). The stop light switch on transmission case should be adjusted so that the light will go on when brake pedal (A) is depressed  $2\frac{1}{2}$ ".

To make proper adjustment:

1. See that lever (B) is against stop (C) when brake is released.
2. Disconnect transmission (D) from switch lever (E).
3. Depress brake pedal (A)  $2\frac{1}{2}$ " and hold in this position.
4. Push switch lever (E) to position (F) where it just lights the stop light.
5. Adjust transmission (D) on rod (G) to fit in hole (H).

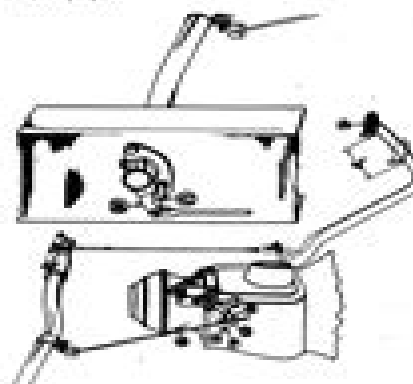


Fig. 48—Stop and Back-up Switch Hook-up

## Horn Adjustment

In case the tone of the horn is not satisfactory, the following procedure is recommended:

(a) All screws and lock nuts should be tightened. With the vibrating type of horn, any looseness of

parts will affect the tone. All adjusting and fastening devices such as mounting nuts, contact points and adjusting screw lock nuts should be checked for tightness.

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**Melvin J. Umbach, National Ocean  
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### **Table of Contents Manual Project 201**

1. Understanding the eBook Manual Project 201
  - The Rise of Digital Reading Manual Project 201
  - Advantages of eBooks Over Traditional Books
2. Identifying Manual Project 201
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Manual Project 201
  - User-Friendly Interface
4. Exploring eBook Recommendations from Manual Project 201
  - Personalized Recommendations

- Manual Project 201 User Reviews and Ratings
- Manual Project 201 and Bestseller Lists
- 5. Accessing Manual Project 201 Free and Paid eBooks
  - Manual Project 201 Public Domain eBooks
  - Manual Project 201 eBook Subscription Services
  - Manual Project 201 Budget-Friendly Options
- 6. Navigating Manual Project 201 eBook Formats
  - ePub, PDF, MOBI, and More
  - Manual Project 201 Compatibility with Devices
  - Manual Project 201 Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Manual Project 201
  - Highlighting and Note-Taking Manual Project 201
  - Interactive Elements Manual Project 201
- 8. Staying Engaged with Manual Project 201
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Manual Project 201
- 9. Balancing eBooks and Physical Books Manual Project 201
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Manual Project 201
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Manual Project 201
  - Setting Reading Goals Manual Project 201
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Manual Project 201
  - Fact-Checking eBook Content of Manual Project 201

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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