

Burn on

Nature of Defect
This defect occurs locally adhering to the casting. Defect increases irregularly with increased pouring or high pouring temperature.

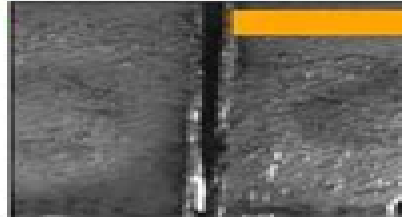
Remedies
Increase amount of furnace carbon (addition and take place) on the moulding sand. Increase amount of new sand of covering part of the sand to low and solidification is high.



Broken Mould

Nature of Defect
This defect occurs when the mould is fractured, causing the casting to be incomplete. Defect increases irregularly with increased pouring or high pouring temperature.

Remedies
Increase amount of furnace carbon (addition and take place) on the moulding sand. Increase amount of new sand of covering part of the sand to low and solidification is high.



Erosion

Nature of Defect
The sand is washed away, causing the casting to be incomplete. Defect increases irregularly with increased pouring or high pouring temperature.

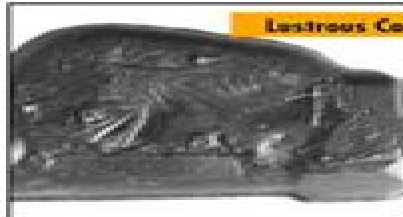
Remedies
Increase amount of furnace carbon (addition and take place) on the moulding sand. Increase amount of new sand of covering part of the sand to low and solidification is high.



Explosion Penetration

Nature of Defect
Explosion penetration, when the result of the sand is quickly.

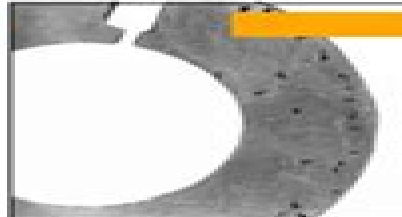
Remedies
Increase amount of furnace carbon (addition and take place) on the moulding sand. Increase amount of new sand of covering part of the sand to low and solidification is high.



Lustrous Carbon Inclusions

Nature of Defect
Penetration of surface irregularities, including sand and iron. Defect increases irregularly with increased pouring or high pouring temperature.

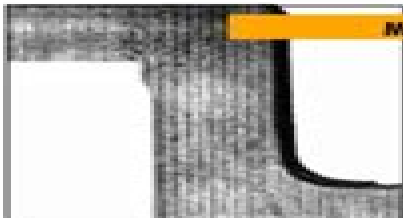
Remedies
Increase amount of furnace carbon (addition and take place) on the moulding sand. Increase amount of new sand of covering part of the sand to low and solidification is high.



Fissure Defect

Nature of Defect
Narrow, parallel surface cracks, sometimes on the surface. Defect increases irregularly with increased pouring or high pouring temperature.

Remedies
Increase amount of furnace carbon (addition and take place) on the moulding sand. Increase amount of new sand of covering part of the sand to low and solidification is high.



Micro Shrinkage

Nature of Defect
Micro shrinkage, where the sand is fractured, causing a rough, irregular surface.

Remedies
Increase amount of furnace carbon (addition and take place) on the moulding sand. Increase amount of new sand of covering part of the sand to low and solidification is high.



Scarred Surface

Nature of Defect
Scarred surface, where the sand is fractured, causing a rough, irregular surface.

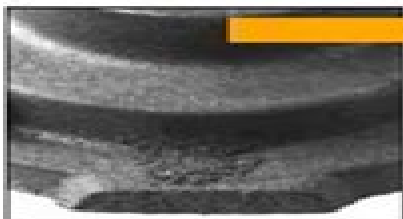
Remedies
Increase amount of furnace carbon (addition and take place) on the moulding sand. Increase amount of new sand of covering part of the sand to low and solidification is high.



Blow Holes

Nature of Defect
Blow holes, where the sand is fractured, causing a rough, irregular surface.

Remedies
Increase amount of furnace carbon (addition and take place) on the moulding sand. Increase amount of new sand of covering part of the sand to low and solidification is high.



Penetration

Nature of Defect
Penetration, where the sand is fractured, causing a rough, irregular surface.

Remedies
Increase amount of furnace carbon (addition and take place) on the moulding sand. Increase amount of new sand of covering part of the sand to low and solidification is high.



Pin Holes

Nature of Defect
Pin holes, where the sand is fractured, causing a rough, irregular surface.

Remedies
Increase amount of furnace carbon (addition and take place) on the moulding sand. Increase amount of new sand of covering part of the sand to low and solidification is high.



Roughness

Nature of Defect
Roughness, where the sand is fractured, causing a rough, irregular surface.

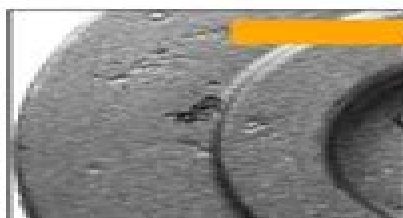
Remedies
Increase amount of furnace carbon (addition and take place) on the moulding sand. Increase amount of new sand of covering part of the sand to low and solidification is high.



Sand Inclusions

Nature of Defect
Sand inclusions, where the sand is fractured, causing a rough, irregular surface.

Remedies
Increase amount of furnace carbon (addition and take place) on the moulding sand. Increase amount of new sand of covering part of the sand to low and solidification is high.



Slog Inclusions

Nature of Defect
Slog inclusions, where the sand is fractured, causing a rough, irregular surface.

Remedies
Increase amount of furnace carbon (addition and take place) on the moulding sand. Increase amount of new sand of covering part of the sand to low and solidification is high.



Scabs

Nature of Defect
Scabs, where the sand is fractured, causing a rough, irregular surface.

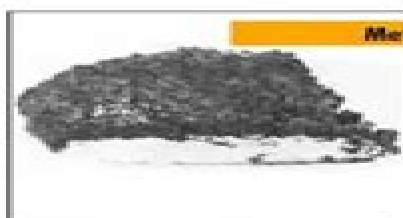
Remedies
Increase amount of furnace carbon (addition and take place) on the moulding sand. Increase amount of new sand of covering part of the sand to low and solidification is high.



Swells

Nature of Defect
Swells, where the sand is fractured, causing a rough, irregular surface.

Remedies
Increase amount of furnace carbon (addition and take place) on the moulding sand. Increase amount of new sand of covering part of the sand to low and solidification is high.



Metal Penetration

Nature of Defect
Metal penetration, where the sand is fractured, causing a rough, irregular surface.

Remedies
Increase amount of furnace carbon (addition and take place) on the moulding sand. Increase amount of new sand of covering part of the sand to low and solidification is high.



Blow Holes at Angles

Nature of Defect
Blow holes at angles, where the sand is fractured, causing a rough, irregular surface.

Remedies
Increase amount of furnace carbon (addition and take place) on the moulding sand. Increase amount of new sand of covering part of the sand to low and solidification is high.

Manual Of Casting Defects

Thomas Griffiths



Manual Of Casting Defects:

Manual Of Casting Defects Book Review: Unveiling the Power of Words

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