

2.6 Zusammenbau des Motors

3.6.1 Cardinhambility per amiliate

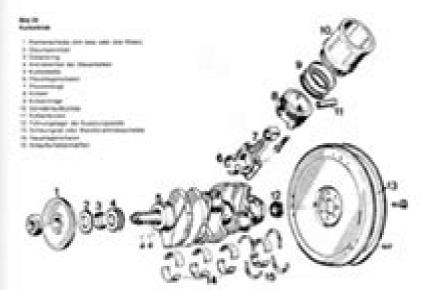
Der Uberstagent der Laufschiftern aller der Militerbolch Oschiffligite museilt. 16 der E. 25 nom betregen, und zwar an nach alle holgdich bas E. 25 nom. Der Umterschied im Uberstand innerhalte einer Zyfinderseitig darf höllsteitere E. 26 nom betregen.

- (br (Question) wird pearls for sine Zylindernahe personant errolled.
- Die Laufbüchsein mit eingeseinten Kildern und Preustetungen, jeber ohne Strafschlung in den Zyknosechungs einsertien. Den Uberstehnt der Laufbüchsein über der Zyknosechung October und mit einer Tapturk ihnessen, wie Sint St. zeigt sing Bird zeigt der Monaufhalter 46/7/5/ Str.

De Massung an besten Satten iks und i Bilder Bushes auchtingen. Der Umserschied der Messweite an einer Buchse derf 5.55 den nicht überdiegen. Für die Berechnung der Diche der Dich Lung ist der prissens Wort masspellend.

- Die Minseung an alten Zulindern anver Recht aus: führen.
- Dan hüchsten gemasseren Wort von 5,25 mm abzeiten. Das erhaltene Wass juhl die Trecretache Dicke der Stisshohnung, die für die genze Zytinderneine gilt.
- Dutthunger in der ermitisten Dube bzw. in der nächstessneren erfülllichen Dube auseitrien bedre Mass- und Ersphiltsbefe Appliel 16.

Basignar Errorbisher grösster überstand ühre Dichtung 6 16 mm, unn 620 mm abgezogen orgite soheine theoretische Dichtungsstates von 6.13 mm.



De hachstöcnere arhättiche Dichtung hat arre-Starte von 5 102 mm.

- De Dichtungen auf alle Laufbuchen der benatbnitken Zunsberrate muniteren. Die Zungen der Müssen in die Nut «Ju eingelegt werden der Ets.
- Die mit der Dichtungen sersehenen ("aufbischsen nitt eingesetigten Aufbeit und Plausiniumget im den Zyhnderfelich einsetzen und daber die fortigen Jungen zu ausrichten, dass sie in einer der Stefungen 1, Z. 3 oder 4 laugen über bis.
- Der Überdand der Laufsüchsen nuchtraße messen und nitrigerfühlt die anse sider andere Laufsüchsendichtung ansetzen, um den songeschrieberen überdand zu anhalten.
- Der Onterschalt im Uberstand zweihalb, eines Zuhnberseite darf bild eine nicht überschneisen. Bei anner gettesenst Orthereis mit der ib der Laufbürhas mit dem gettesten überstand die nachstfürnere Dichtung montert ausniss.
- The Laufschaut fol dan Kotten and Fleude mining authorized.

EAS Substants stitleners

- · Chen Montan and stem Knowl steelers.
- De Yangifageronkein mit den Zurerenggen in der sittejnischerklich Nuter erreitjen, die mit errer Nut verschenen Lagerichten bezosten in den Minschoten, die gleber Schaler in die Lageräcken.
- De Kurbeheele sintauen, nachsten da Scheter und Zepter gestt aunten.
- Die oberen Ansachscheinungsfan is der Origineitliche von I 30 mm mit den Schmignungen gegen der Kunterbergen bie gegen den Schwingselfgrach eingesten (bisk 30).
- De unteren Arraufschanberhaften mit den sen Konferten und gerunten Sohen gegen den Schwungselfersich bzw. gegen die Kurbeiweitern erheiten.
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