

SERVICE INSTRUCTIONS

Before use, read these instructions carefully, and follow them for correct use.

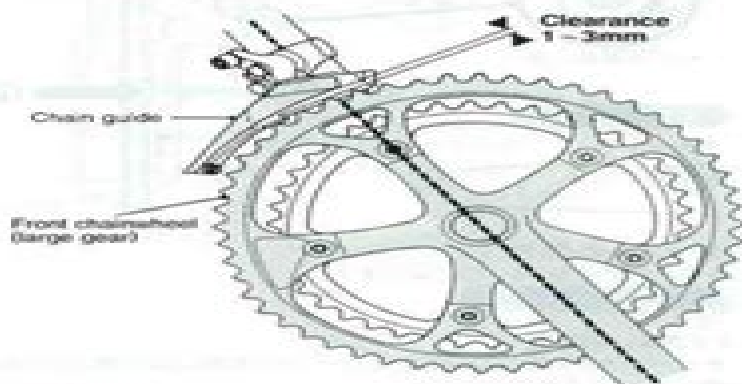
Front Derailleur FD-A250



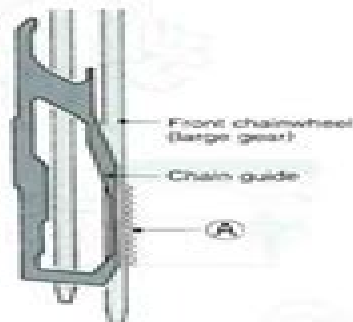
EXAGE

Assembly to Frame

1. Set the front derailleur while the Biopace crank is in a direct line with the seat tube.



2. The outside surface (A) of the chain guide should be directly above and parallel to the large gear.

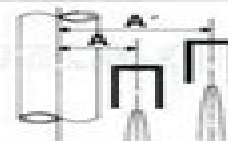


3. Secure by using a 5mm Allen key.

Tightening torque:
50kgfcm (43 in. lbs.)

Specifications

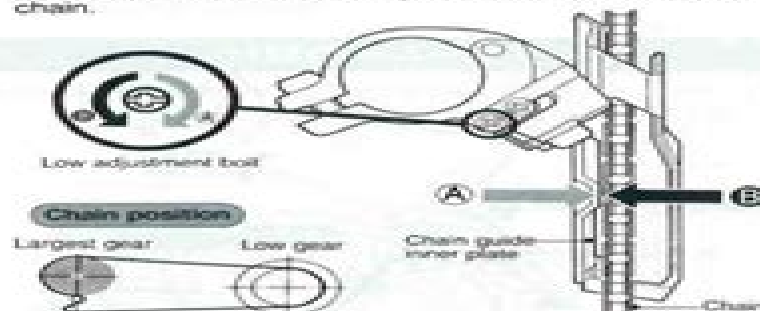
Installation band diameter	Band type ... $\varnothing 28.00 - \varnothing 28.60\text{mm}$ (1-3/32" - 1-1/8")
Stroke (A - A')	37 - 51mm (1-15/32" x 2")
Application	For use with front chain-wheel double gear only



Adjustment and Cable Attachment

1. Low adjustment

Set the chain guide, inner plate to the smallest gap possible at which the chain guide does not contact the chain.



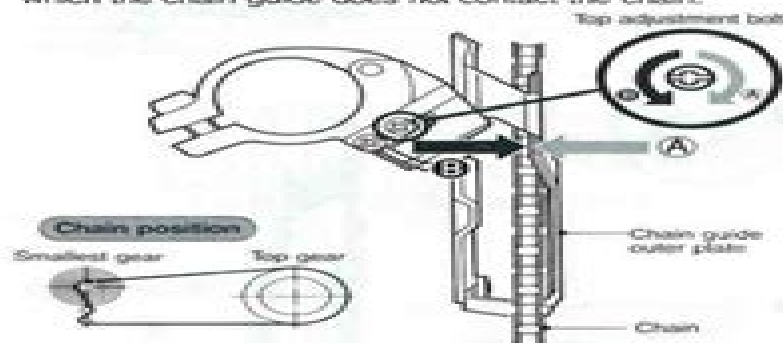
2. Cable attachment

Tighten the cable fixing bolt to fix the cable.
Use a 9-mm spanner.

Tightening Torque: 50kgfcm (43 in. lbs.)

3. Top adjustment

Set the chain guide outer plate to the smallest gap at which the chain guide does not contact the chain.



Please note: specifications are subject to change for improvement without notice.
(English)

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Manual On Shimano Gear Adjustment

Huangqi Zhang



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