Inspect the clutch shoes for wear or damage.

Measure the thickness of each shoe.

SERVICE LIMIT: 2.0 mm (0.08 ln).



1311 CLUTCH SHOE

CLUTCH SHOE REPLACEMENT.

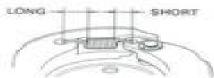
Remove the circlips and washers. Remove the clutch shoes and shoe springs.

Install the clutch springs on the new clutch shoes. Apply gresse to the pivot sharts.

Check the damper rubbers and replace them if they are damaged.

Install the clutch shoes onto the drive place and secure them with the washers and circlips.

install the clutch springs on the new clutch shoe as shown below.



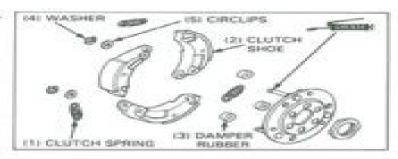
Apply presse to the piyot shaft.

Check the damper rubbers and replace them if they are damaged.

Install the clutch shoes onto the drive plate and secure them with the washers and circlins.



HI SHOE SPRING



DRIVEN PULLEY DISASSEMBLY

Remove the seal collar.



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M Mark

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