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# LEAN SIX SIGMA- Green BELT Exam Questions and Correct Answers.

What is Six Sigma? Answer - -Problem Solving Approach

- Use statistics to prioritize, make decisions, develop innovative solutions
- Focus on eliminating variance

Benchmark Measures of Six Sigma Answer - -Variation

- Quality
- Process Capability
- Performance

Six Sigma Normal Curve Answer - 1 Sigma- 69%

2 Sigma -69.15%

3 Sigma-99.32%

4 Sigma- 99.38%

5 Sigma- 99.98

6 Sigma-99.999998%

Fundamentals of Six Sigma Answer - Any variance can be:

1. Identified
2. Quantified
3. Eliminated

DATA DRIVEN

DFSS-Design for Six Sigma

Levels of Six Sigma Answer - 3 Sigma-Just do it improvement based in logic or intuition

4 Sigma- Low hanging fruit, local processes, apparent

5 Sigma- Majority of opportunities, clearly define, look for design improvement

6 Sigma-Game changing, redesign for more saving, DFSS

Is Six Sigma Right for Everyone Answer - No! Intuition and simple problem solving

Six Sigma Management Pyramid (top to bottom) Answer - Champions-advocate

Process Owners- managers

Green Belt

Black Belt

Master Black Belt

Voice of Customer Answer - -who is the customer

-acceptable output

# Green Belt Questions And Answers

**Aldrich Lane**



## **Green Belt Questions And Answers:**

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