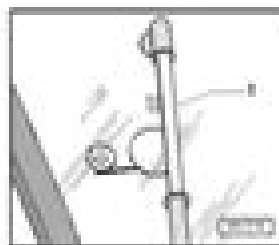


- Attach UV lamp (1) above damaged area. Expose resin to UV light for 10 minutes and then detach UV lamp.
- Smoothen damaged area using mesh-buffs, if necessary polish using 12 mil stiff and polishing buff.

### Note

- The vehicle can be used again immediately as soon as the repair work has been completed.
- Depending on the type of damage, there is a possibility that some traces of the damage will remain. However, this does not have any bearing on the success of the repair job.
- Once the repair is completed, the windscreen can be subjected to normal loads. The expected and hardened surface layer ensures that the crack will not spread any further. The hard-surfaced resin is colourless and has the same reflective index as the windscreen glass.



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## 11 Aluminium

### 11.1 Aluminium repairs

#### Note

- These instructions only apply to conventional steel body vehicles fitted with aluminium panels.
- For an overview of the areas in which these aluminium panels are used refer to the illustration in the appropriate Body Repairs workshop manual, repair group 00.
- For repairs on all aluminium bodied vehicles (e.g. Audi A8) the following workshop manual continues to apply: > Body Repairs, Repair Gr. 00.00.01.01.01, Audi passenger cars, Aluminium



#### WARNING

Use tools either for steel or aluminium.

Recommended: aluminium tool set with today - V.A.G. 201000

### 11.2 Surface treatment

Only use stainless steel wire brushes.

Rough-filing discs must not be used because of the smear effect.

Use grinding discs of grit size P 60 to P 200.

Only use grinding discs, drill bits, millers and cutting discs in conjunction with cleaning block CA 300-802.

Clean surface with paint thinner.

Surface treatment otherwise as for steel.

#### Note

Aluminium components must be covered when grinding and welding steel parts. If metal spatter/metal makes contact with aluminium, remove immediately to avoid contact corrosion.



#### WARNING

Use tools either for steel or aluminium.

Recommended: aluminium tool set with today - V.A.G. 201000

### 11.3 Removing dents

The danger of material stretching is greater with aluminium than with steel.

Sharp-edged or hard panel beating tools (e.g. steel hammer) should not be used. Use plastic, wood or aluminium hammers instead.

# Manual Audi 80

**Audi of America, Inc. Staff**



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