

GENERAL DESIGN GUIDELINES FOR MANUAL ASSEMBLY

Design Guidelines for Insertion and Fastening

- Design so that a part is located before it is released.

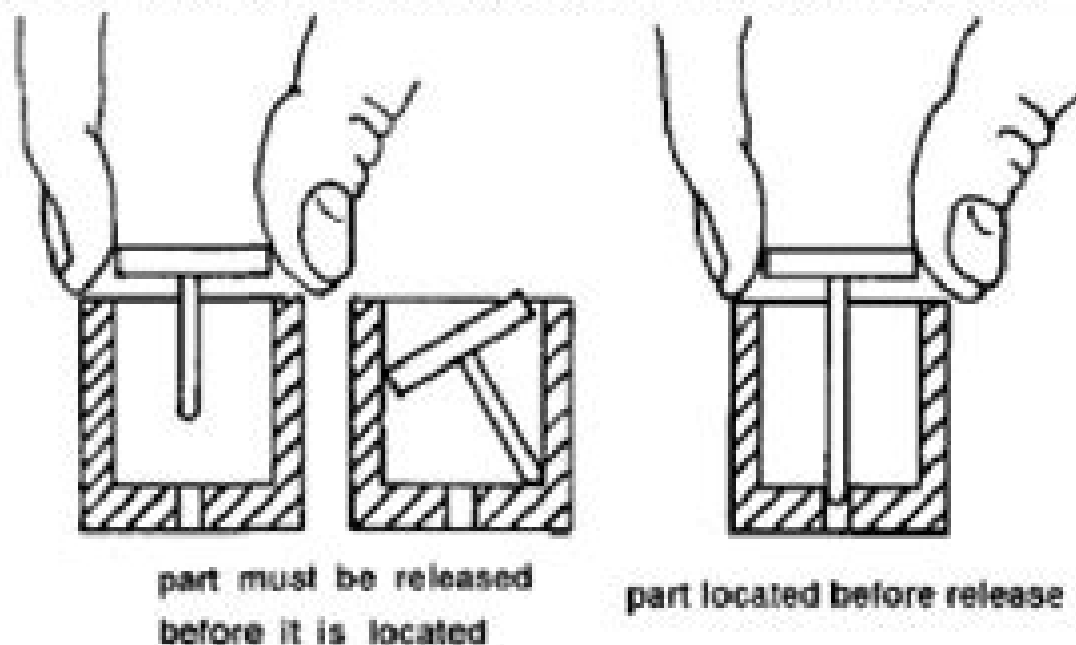


FIG. 3.10 Design to aid insertion.

Dr. Mohammad Abuhaiba

Manual Assembly Techniques

Vivek D. Bhise



Manual Assembly Techniques:

Process and Operation Planning G. Halevi, 2013-04-17 Process planning determines how a product is to be manufactured and is therefore a key element in the manufacturing process. It plays a major part in determining the cost of components and affects all factory activities: company competitiveness, production planning, production efficiency and product quality. It is a crucial link between design and manufacturing. In spite of the importance of process planning in the manufacturing cycle, there is no formal methodology which can be used or can help to train personnel for this job. Process planning activities are predominantly labor intensive, depending on the experience and the skill and intuition of the planner and therefore often precludes a thorough analysis and optimization of the process plan which nearly always results in higher than necessary production costs, delays, errors and non-standardization of processes. Process planning is regarded as an art and not a science. Research in the field of process planning has indicated that all experts have their own expertise and one expert's experience might be different from that of another. It is rare therefore for two planners to produce the same process. Each process will produce the part as specified although different processes will result in different processing times and costs. The question is who is an expert. By definition an expert is one having or manifesting the knowledge, skill and experience needed for success in a particular field or endeavor or one who has acquired special skill in or knowledge and mastery of something.

Handbook of Industrial Engineering Gavriel Salvendy, 2001-05-25 Unrivalled coverage of a broad spectrum of industrial engineering concepts and applications. The Handbook of Industrial Engineering Third Edition contains a vast array of timely and useful methodologies for achieving increased productivity, quality and competitiveness and improving the quality of working life in manufacturing and service industries. This astoundingly comprehensive resource also provides a cohesive structure to the discipline of industrial engineering with four major classifications: technology, performance, improvement, management, management planning and design control and decision making methods. Completely updated and expanded to reflect nearly a decade of important developments in the field, this Third Edition features a wealth of new information on project management, supply chain management and logistics and systems related to service industries. Other important features of this essential reference include: More than 1 000 helpful tables, graphs, figures and formulas; Step by step descriptions of hundreds of problem solving methodologies; Hundreds of clear, easy to follow application examples; Contributions from 176 accomplished international professionals with diverse training and affiliations; More than 4 000 citations for further reading. The Handbook of Industrial Engineering Third Edition is an immensely useful one stop resource for industrial engineers and technical support personnel in corporations of any size, continuous process and discrete part manufacturing industries and all types of service industries from healthcare to hospitality, from retailing to finance. Of related interest: HANDBOOK OF HUMAN FACTORS AND ERGONOMICS Second Edition Edited by Gavriel Salvendy 0 471 11690 4 2 165 pages 60 chapters. A comprehensive guide that contains practical knowledge and technical background on virtually all

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machine builder The author of this book has had extensive practical experience in all these roles as a source of great detail on most aspects of the electronic assembly process it will be of unique value not only to the robot specialist but well beyond that to anyone needing to understand how printed circuit boards are manufactured P G Davey Acknowledgements The author is indebted to many companies and individuals from within the pcb assembly industry

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