

Seat Altea 2004-2015 Workshop Manual

1.10 cylinder block: Assembly overview

1 - cylinder block

- Removing and installing timing Range and flywheel [9.2229.52](#)
- Removing and installing crankshaft [9.2229.55](#)
- Dismantling and assembling pistons and connecting rods [9.2229.72](#)

2 - Gasket

- Removing

3 - Oil filter bracket

- 4 - 15 Nm + turn 90° further

- Removing
- Fast fit upper left and lower right bolts and then tighten all four bolts diagonally

5 - Retainer

- 6 - 10 Nm

7 - Joint mouth

- For thermostat

- 8 - 15 Nm

9 - O-ring

- Removing

10 - Coolant thermostat

- Cleanse installation position, Removing and installing thermostat [9.2229.72](#)
- Check: heat the thermostat in water
- Opening begins at approx. 85 °C
- Ends at approx. 126 °C
- Opening lift at least 7 mm

11 - 20 Nm + turn 180° further

12 - Retainer

- For ancillaries
- Removing and installing [9.2229.82](#)

13 - 40 Nm + turn 45° further

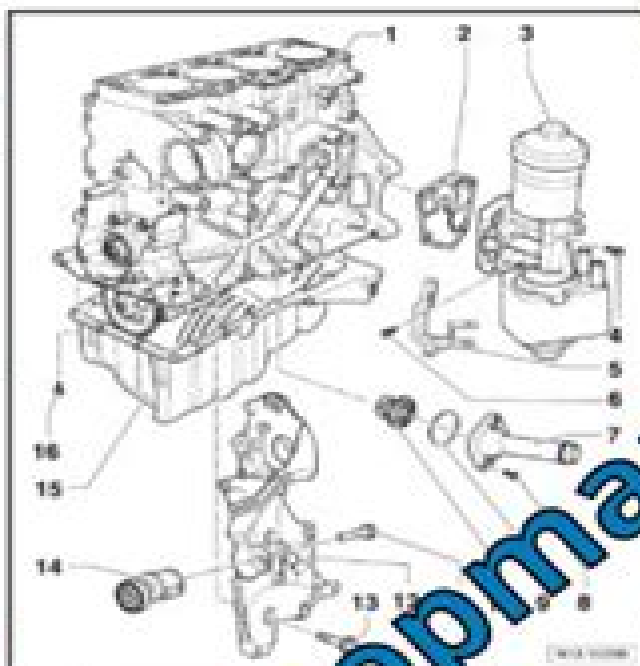
- Removing

14 - Poly V-belt tensioning

15 - Oil pump

- Clean sealant and fitting
- Install with screw [9.2229.82](#) - O 175 404 A3...

16 - 15 Nm



Loosen bolt -1-

Remove bolt -2- and nut -3-

Remove bracket -4- from fuel filter, and lay fuel filter -7- aside with fuel hoses -5- and -6- connected.

Unplug the coolant pump -12- of the radiator outlet coolant temperature sensor -13-.

Loosen and bolt -2-

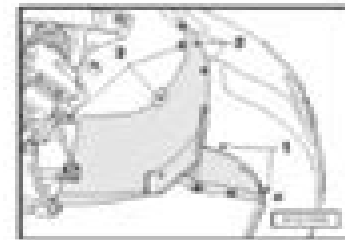
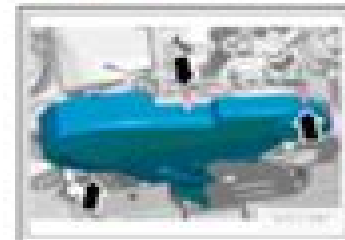
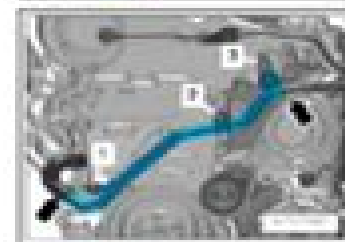
Loosen coolant pipe (right-side) -arrows- aside coolant pump (when connected).

Remove the upper protection for the notched belt, to do this, release the attachment clips -arrow-.

Remove right noise insulation -fastening points 1 ... 3-

Remove the Poly V-belt [9.2229.72](#)

Remove vibration damper [9.2229.82](#)



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