

33. What type of drilling jig is suitable for a large awkwardly shaped job with holes to be drilled in many directions?
 Marks : 3
 A. plate and channel jig
 B. sandwich jig
 C. trunion jig
 D. box jig

34. A component has to be bored and holes are to be drilled radially the type of jig suitable for drilling above component is _____
 Marks : 3
 A. solid jig
 B. table jig
 C. post jig
 D. latch jig

35. A component is in the form of a rectangular block few holes are to be drilled in the top and side faces for mass production of this component the type of jig suitable is _____
 Marks : 3
 A. Latch jig
 B. plate jig
 C. box jig
 D. sandwich jig

36. A centre lathe with a copying attachment is suitable for _____
 Marks : 3
 A. mass production of threaded component
 B. mass production of form turned component
 C. production of tapered component
 D. for rough plain turning

37. Which is the best method of taper turning of a short steep taper both externally and internally?
 Marks:3
 A. simultaneous feed method
 B. tail stock off set
 C. compound rest
 D. formed tool

38. A lengthy component is to be taper turned through small angles the best method shall be _____
 Marks : 3
 A. tracing method
 B. compound rest
 C. taper turning attachment
 D. by manual feeding

33. किस प्रकार का ड्रिलिंग जैग एक बड़े अजीब-सा काम के लिए उपयुक्त है जो जिसमें कई दिशाओं में छेद करने के लिए होना चाहिए?
 Marks : 3
 A. प्लेट और चैनल जैग
 B. सैंडविच जैग
 C. ट्रयूनियन जैग
 D. बॉक्स जैग

34. एक घटक को बोर करने और छेदों को केंद्रित करने के लिए उपयुक्त जैग का प्रकार है _____
 Marks : 3
 A. ठोस जैग
 B. टेबल जैग
 C. पोस्ट जैग
 D. लॉच जैग

35. एक घटक का आकार एक आयत के ब्लॉक के रूप में है। इस घटक पर एक बड़े कोण वाले तिरछे छेदों के लिए उत्पादन के लिए अच्छी तरह से उपयुक्त जैग का प्रकार है _____
 Marks : 3
 A. लॉच जैग
 B. प्लेट जैग
 C. बॉक्स जैग
 D. सैंडविच जैग

36. केंद्रित मशीन के साथ केंद्रित घेराव वाले छेदों के लिए उपयुक्त है _____
 Marks : 3
 A. थ्रेडिंग जैग का उपयोग के लिए
 B. फॉर्म घेराव वाले घटक के लिए
 C. टैपेड घटक का उत्पादन
 D. एक बड़े कोण वाले छेदों के लिए

37. एक छोटी तिरछे घेराव के अंदरूनी घेराव दोनों बाहरी और अंदरूनी की तिरछे घेराव का सबसे अच्छा तरीका क्या है?
 Marks:3
 A. एक साथ फीडिंग का तरीका
 B. टेल स्टॉक ऑफ सेट
 C. कंपाउंड रेस्ट
 D. फॉर्म टूल

38. एक लंबे घटक को छोटे कोण के तिरछे घेराव के लिए घेराव के लिए उपयुक्त तरीका क्या है _____
 Marks : 3
 A. ट्रेसिंग मशीन
 B. कंपाउंड रेस्ट
 C. टैपेड टर्निंग अटैचमेंट
 D. मैन्युअल फीडिंग के द्वारा

Iti Fitter Exam Question Paper 2013

WJ Hussar



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