#### their Mountings

- Push so and pull down on the transmission scienals. Observe the transmission mounting.
- Replace the mounting if the following conditions exist.
  - Flutter cushion separated from the metal plate of the mounting.
  - shounting bottomed out (talishelt can be moved up but not down).
- If there is relative movement between a metal plate of the mounting and its attaching point, lighten the bottl or note attaching the mounting to the transmission or crossmember.

#### Front Mounting Replacement



ACTION.

# Remove or Disconnect (Figures 23 through 26)

Support the engine with a suitable litting future.
 Do not load the engine mounting.

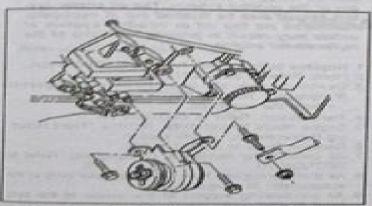


Figure 23—Front Engine Mount (Right Side)

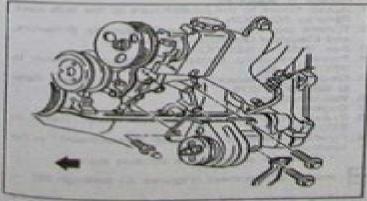


Figure 24-Front Engine Mount (Left Side)

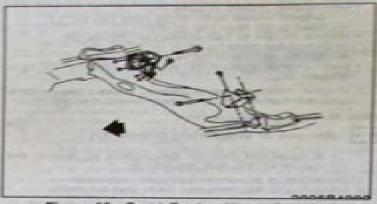


Figure 25-Front Engine Mount Bracket

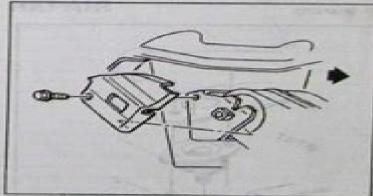


Figure 26-Front Engine Mount Shield

- 1. Engine mounting through-bolt.
  - Raise the engine only enough to permit removal of the engine mounting.
- 2. Mounting assembly bolts, nuts, and washers.
- 3. Mounting assembly.



#### Install or Connect (Figures 23 through 26)

- 1. Mounting assembly.
- 2. Mounting assembly bolts, nuts, and washers.

## Tighten

- . Bolts to specifications: as follows.
- Right engine mount (Figure 23):
  - Engine mount bolts to 53 N.m (39 lb. ft.).
  - Stud to 53 N.m (39 lb. ft.).
- Generator brace nut to 50 N/m (37 lb. ft.).

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**RJ Alexander** 

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