#### MECHANIC STUDY GUIDE

#### Engine Repair

#### Automobile and Light Truck Repair

Listed below are a number of items and subjects which make up the mechanic certification test identified above. An individual's ability to pass the certification test will depend upon the amount of knowledge the person has concerning these items.

#### Engine Block Diagnosis & Repair -12%

Using a bore gauge Honing a newly bored cylinder Engine bore diagnosis Installing pistons in block Cleaning and assembling

#### Cylinder Head/Valve Train Diagnosis & Repair - 21%

Intake valve deposits
Valve tappet clearance
Valve timing understanding
Valve tappet adjustment
Valve guide wear
Valve refacing
Valve spring diagnosis
Noisy lifter diagnosis
Valve seats

#### General Engine Diagnosis - 19%

Oil consumption .001" cylinder leakage test Compression test Sludge in crankcase Vacuum testing Low oil pressure Crankcase blow-by diagnosis Spark plug diagnosis

#### Piston Diagnosis & Repair - 10%

Piston design Ring groove diagnosis Piston ring diagnosis

#### Crankshaft & Camshaft Diagnosis & Repair - 15 %

Crankshaft end-play Journal taper diagnosis Installing cam bearings Camshaft diagnosis Crankshaft diagnosis

#### Miscellaneous - 23%

Understanding measurements to Engine
Assembling procedures
Diagnosing coolant bubbling
Micrometer reading
Bolt head markings
Engine break-in
Water pump diagnosis
Turbocharger diagnosis Engine
R&R procedures Basic
carburetor diagnosis
Vibration/misfire diagnosis
Plastigage use

#### SAMPLE QUESTION:

A transverse mounted engine with front wheel drive must be removed from the car. All of the following are generally recommended EXCEPT:

- Removing the engine and transaxle as a unit.
- Disconnecting the speedometer cable. C.
   Disconnecting the half-shafts.
- D. Removing the differential gears.

#### ANSWER: D

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