



JOURNEYMAN RIGGER'S REFERENCE CHART

Sling Capacities		MECHANICAL SPLICE IN POUNDS						DESIGN FACTOR 5:1	
Size in inches	WLL	1/2" x 1/2"	3/4" x 3/4"	1" x 1"	1 1/4" x 1 1/4"	1 1/2" x 1 1/2"	2" x 2"	Size in inches	WLL
1/8	1,300	900	2,600	2,200	1,600	1,500	3,300	5/8	6.4
5/16	2,000	1,400	4,000	3,400	2,600	2,500	5,100	3/4	8.0
3/8	2,800	2,000	5,600	4,800	3,600	3,500	7,100	1 1/8	10.7
7/16	3,800	2,800	7,600	6,600	5,000	4,800	9,600	1 1/4	13.6
1/2	5,000	3,800	10,000	8,800	7,000	6,800	13,600	1 1/2	17.0
5/8	6,400	4,800	12,800	11,200	9,000	8,800	17,600	1 3/4	21.3
3/4	7,800	5,800	15,600	13,600	11,000	10,800	21,600	2	27.1
7/8	9,400	7,000	18,800	16,400	13,200	12,800	25,600	2 1/4	34.0
1	11,200	8,200	22,400	19,600	15,600	15,200	31,200	2 1/2	41.8
1 1/8	13,200	9,800	26,400	23,200	18,400	18,000	36,800	3	50.7
1 1/4	15,400	11,400	30,800	27,200	21,200	20,800	41,600	3 1/2	60.7
1 1/2	17,800	13,400	35,600	31,200	24,400	24,000	47,200	4	71.8
1 3/4	20,400	15,400	40,800	35,600	28,000	27,600	52,800	4 1/2	84.0
2	24,000	18,000	48,000	42,000	34,000	33,600	67,200	5	97.0
2 1/4	28,000	21,000	56,000	49,000	39,000	38,600	77,200	5 1/2	111.0
2 1/2	32,000	24,000	64,000	56,000	44,000	43,600	87,200	6	126.0

Formula to find sling length: Total distance between pick points x Multiplier = Sling Length

Load Factors & Weight Distribution	
5,000 lb. 5,000 lb. Tension in A = length B ÷ length A × share of load wt. B = Load Factor Tension in A = $\frac{B}{A} \times 4,000$ Tension in A = 5,000 lb.	Known Ropes Share of Load wt. at A Share of Load wt. at B Legend TL = Total Load TS = Total Span PL = Portion of Load PS = Portion of Span CG = Center of Gravity CG in Feet from A CG in Feet from B Share of Load at A Share of Load at B Share of Span at A Share of Span at B Share of Span at CG

Sling Capacities		DESIGN FACTORS - CHAIN 4:1						ROPE 5:1	
Size in inches	WLL	1/2" x 1/2"	3/4" x 3/4"	1" x 1"	1 1/4" x 1 1/4"	1 1/2" x 1 1/2"	2" x 2"	Size in inches	WLL
1/8	1,300	900	2,600	2,200	1,600	1,500	3,300	5/8	6.4
5/16	2,000	1,400	4,000	3,400	2,600	2,500	5,100	3/4	8.0
3/8	2,800	2,000	5,600	4,800	3,600	3,500	7,100	1 1/8	10.7
7/16	3,800	2,800	7,600	6,600	5,000	4,800	9,600	1 1/4	13.6
1/2	5,000	3,800	10,000	8,800	7,000	6,800	13,600	1 1/2	17.0
5/8	6,400	4,800	12,800	11,200	9,000	8,800	17,600	1 3/4	21.3
3/4	7,800	5,800	15,600	13,600	11,000	10,800	21,600	2	27.1
7/8	9,400	7,000	18,800	16,400	13,200	12,800	25,600	2 1/4	34.0
1	11,200	8,200	22,400	19,600	15,600	15,200	31,200	2 1/2	41.8
1 1/8	13,200	9,800	26,400	23,200	18,400	18,000	36,800	3	50.7
1 1/4	15,400	11,400	30,800	27,200	21,200	20,800	41,600	3 1/2	60.7
1 1/2	17,800	13,400	35,600	31,200	24,400	24,000	47,200	4	71.8
1 3/4	20,400	15,400	40,800	35,600	28,000	27,600	52,800	4 1/2	84.0
2	24,000	18,000	48,000	42,000	34,000	33,600	67,200	5	97.0
2 1/4	28,000	21,000	56,000	49,000	39,000	38,600	77,200	5 1/2	111.0
2 1/2	32,000	24,000	64,000	56,000	44,000	43,600	87,200	6	126.0

Block & Fairlead Loading		Example	
Angle A-B	Block Factor	Line Pull	Block Load
180	0.50	8,000	4,000
150	0.63	8,000	5,040
120	1.00	8,000	8,000
90	1.41	8,000	11,314
60	1.73	8,000	13,856
30	2.00	8,000	16,000

Rigging Hardware Capacities		Rigger's Checklist		Overhead Crane Op. Hand Signals	
Size in inches	WLL	1. Wind, temperature & visibility	1. Crane & load foundations	1. Stop	1. Stop
1/4	500	2. Load weight, height, width & length	2. Load's OOL, pick points above or below	2. Stop	2. Stop
5/16	600	3. Shock, point, positive or freely rigged	3. Crane capacity at maximum radius	3. Stop	3. Stop
3/8	1,000	4. Head height, head ht., horizontal travel	4. Power lines, obstructions, load loading	4. Stop	4. Stop
1/2	2,000	5. Hitch: Single vertical, choker, basket	5. Sling: 2, 3 or 4-leg, rated spreader bar	5. Stop	5. Stop
5/8	3,000	6. Sling: wire rope, web, mesh	6. All equipment inspected, slings protected	6. Stop	6. Stop
3/4	4,000	7. Load movement, communications	7. Signaller, tag lines, spotters	7. Stop	7. Stop
1	6,000	8. Search & outline procedure	8. Search & outline procedure	8. Stop	8. Stop
1 1/4	10,000			9. Stop	9. Stop
1 1/2	15,000			10. Stop	10. Stop

Coefficients of Friction		D:d Ratios	
Material	Coef.	Ratio	Ratio
Steel on steel	0.15	20:1	20:1
Steel on steel	0.10	15:1	15:1
Steel on steel	0.05	10:1	10:1
Steel on steel	0.02	5:1	5:1

Load Weights - Calculating		Pounds / sq. ft.		Pounds / cu. yd.	
Material	Weight	1/8"	5	Steel plate	490
Aluminum	150	1/4"	10	Aluminum plate	94
Asphalt	80	3/4"	20	Aluminum plate	94
Brick	120	1"	30	Aluminum plate	94
Concrete	150	1 1/4"	40	Aluminum plate	94
Gravel	120	1 1/2"	50	Aluminum plate	94
Rebar	50	1 3/4"	60	Aluminum plate	94
Steel	150	2"	80	Aluminum plate	94
Concrete, Rebar	150	2 1/4"	90	Aluminum plate	94
Chopped Strand	80	2 1/2"	100	Aluminum plate	94
Clay	120	2 3/4"	110	Aluminum plate	94
Dry Earth, Loose	75	3"	120	Aluminum plate	94
Gravel	120	3 1/4"	130	Aluminum plate	94
Concrete	150	3 1/2"	140	Aluminum plate	94
Steel	150	3 3/4"	150	Aluminum plate	94
Concrete	150	4"	160	Aluminum plate	94

Hitch Types		Hitch Types		Hitch Types	
1. Single Vertical	1. Above	1. Single Vertical	1. Above	1. Single Vertical	1. Above
2. 2-Leg Basket	2. Above	2. 2-Leg Basket	2. Above	2. 2-Leg Basket	2. Above
3. 3-Leg Basket	3. Above	3. 3-Leg Basket	3. Above	3. 3-Leg Basket	3. Above
4. 4-Leg Basket	4. Above	4. 4-Leg Basket	4. Above	4. 4-Leg Basket	4. Above
5. Double Choker	5. Above	5. Double Choker	5. Above	5. Double Choker	5. Above
6. Double Choker	6. Above	6. Double Choker	6. Above	6. Double Choker	6. Above
7. Double Choker	7. Above	7. Double Choker	7. Above	7. Double Choker	7. Above
8. Double Choker	8. Above	8. Double Choker	8. Above	8. Double Choker	8. Above
9. Double Choker	9. Above	9. Double Choker	9. Above	9. Double Choker	9. Above
10. Double Choker	10. Above	10. Double Choker	10. Above	10. Double Choker	10. Above
11. Double Choker	11. Above	11. Double Choker	11. Above	11. Double Choker	11. Above
12. Double Choker	12. Above	12. Double Choker	12. Above	12. Double Choker	12. Above
13. Double Choker	13. Above	13. Double Choker	13. Above	13. Double Choker	13. Above
14. Double Choker	14. Above	14. Double Choker	14. Above	14. Double Choker	14. Above

Mobile Crane Hand Signals		Mobile Crane Hand Signals		Mobile Crane Hand Signals	
1. Stop	1. Stop	1. Stop	1. Stop	1. Stop	1. Stop
2. Stop	2. Stop	2. Stop	2. Stop	2. Stop	2. Stop
3. Stop	3. Stop	3. Stop	3. Stop	3. Stop	3. Stop
4. Stop	4. Stop	4. Stop	4. Stop	4. Stop	4. Stop
5. Stop	5. Stop	5. Stop	5. Stop	5. Stop	5. Stop
6. Stop	6. Stop	6. Stop	6. Stop	6. Stop	6. Stop
7. Stop	7. Stop	7. Stop	7. Stop	7. Stop	7. Stop
8. Stop	8. Stop	8. Stop	8. Stop	8. Stop	8. Stop
9. Stop	9. Stop	9. Stop	9. Stop	9. Stop	9. Stop
10. Stop	10. Stop	10. Stop	10. Stop	10. Stop	10. Stop

Checklists		Rigger's Checklist		Overhead Crane Op. Hand Signals	
1. Wind, temperature & visibility	1. Crane & load foundations	1. Stop	1. Stop	1. Stop	1. Stop
2. Load weight, height, width & length	2. Load's OOL, pick points above or below	2. Stop	2. Stop	2. Stop	2. Stop
3. Shock, point, positive or freely rigged	3. Crane capacity at maximum radius	3. Stop	3. Stop	3. Stop	3. Stop
4. Head height, head ht., horizontal travel	4. Power lines, obstructions, load loading	4. Stop	4. Stop	4. Stop	4. Stop
5. Hitch: Single vertical, choker, basket	5. Sling: 2, 3 or 4-leg, rated spreader bar	5. Stop	5. Stop	5. Stop	5. Stop
6. Sling: wire rope, web, mesh	6. All equipment inspected, slings protected	6. Stop	6. Stop	6. Stop	6. Stop
7. Load movement, communications	7. Signaller, tag lines, spotters	7. Stop	7. Stop	7. Stop	7. Stop
8. Search & outline procedure	8. Search & outline procedure	8. Stop	8. Stop	8. Stop	8. Stop

WARNING: This poster is provided for quick reference only. OSHA regulations and ASME standards have been paraphrased. Inspectors should be well trained in rigging inspection.



Journeyman Rigger Study Guide

Julia Schneider



Journeyman Rigger Study Guide:

Adopting the Song of Phrase: An Psychological Symphony within **Journeyman Rigger Study Guide**

In a world consumed by screens and the ceaseless chatter of immediate connection, the melodic beauty and psychological symphony produced by the prepared word frequently diminish into the back ground, eclipsed by the relentless sound and distractions that permeate our lives. Nevertheless, nestled within the pages of **Journeyman Rigger Study Guide** a charming fictional prize full of natural thoughts, lies an immersive symphony waiting to be embraced. Crafted by a wonderful composer of language, this captivating masterpiece conducts viewers on a mental journey, well unraveling the concealed songs and profound impact resonating within each cautiously crafted phrase. Within the depths with this touching assessment, we can explore the book is central harmonies, analyze its enthralling publishing type, and submit ourselves to the profound resonance that echoes in the depths of readers souls.

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Table of Contents Journeyman Rigger Study Guide

1. Understanding the eBook Journeyman Rigger Study Guide
 - The Rise of Digital Reading Journeyman Rigger Study Guide
 - Advantages of eBooks Over Traditional Books
2. Identifying Journeyman Rigger Study Guide
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Journeyman Rigger Study Guide
 - User-Friendly Interface
4. Exploring eBook Recommendations from Journeyman Rigger Study Guide

- Personalized Recommendations
- Journeyman Rigger Study Guide User Reviews and Ratings
- Journeyman Rigger Study Guide and Bestseller Lists
- 5. Accessing Journeyman Rigger Study Guide Free and Paid eBooks
 - Journeyman Rigger Study Guide Public Domain eBooks
 - Journeyman Rigger Study Guide eBook Subscription Services
 - Journeyman Rigger Study Guide Budget-Friendly Options
- 6. Navigating Journeyman Rigger Study Guide eBook Formats
 - ePub, PDF, MOBI, and More
 - Journeyman Rigger Study Guide Compatibility with Devices
 - Journeyman Rigger Study Guide Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Journeyman Rigger Study Guide
 - Highlighting and Note-Taking Journeyman Rigger Study Guide
 - Interactive Elements Journeyman Rigger Study Guide
- 8. Staying Engaged with Journeyman Rigger Study Guide
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Journeyman Rigger Study Guide
- 9. Balancing eBooks and Physical Books Journeyman Rigger Study Guide
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Journeyman Rigger Study Guide
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Journeyman Rigger Study Guide
 - Setting Reading Goals Journeyman Rigger Study Guide
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Journeyman Rigger Study Guide

- Fact-Checking eBook Content of Journeyman Rigger Study Guide
- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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mindestens 15 c unter der umgebungs und mediumstemperatur liegen und darf max 3 c betragen

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