

Hold the piston rod with the end of a special strap wrench, illustrated on page 10, and disassemble the joint end. If the strap wrench slips, sprinkle a little kerosene on the belt.

NOTE: The strap wrench can be obtained through your John Deere dealer.

Piston rods have been installed at the factory with "Lentor" coating applied to prevent them

from corroding liners during operation. If the rod end cannot be removed in the normal manner, apply pressure to the piston rod with the strap wrench, and heat the rod end until the end is broken.

CAUTION: Do not heat the rod end more than necessary. Excessive heat may damage the piston rod.

Removing control valve



Remove the outside sleeve of the control valve cover.

Disconnect the right lower line from the control valve, and cover the hose with tape that lines entering the system.

Remove the valve control lever by loosening the pin nut and disconnecting the lever from the handle yoke.

Remove three bolts and nuts holding the control valve to the engine block, and remove the control valve.

It is recommended that you use a new control valve and linkage when you replace the control valve. If you do not, be sure to use the correct control valve and linkage for your John Deere model.

Disassembling control lever linkage



Remove the cap screw holding the handle pin to the pin nut. Slide the clip with the pin nut down and disconnect the handle pin from the pin nut.



Disconnect the first speed slide link and remove the handle pin nut and handle. Disconnect the roll pin holding the handle slide to the pin nut.

Slide the cover on vertically. Take great care when working around machines.



Remove the cap screw holding the handle pin to the pin nut. Slide the clip with the pin nut down and disconnect the handle pin from the pin nut.

Remove the linkage assembly for the handle and first or second roll pin. Make sure none of the couplings have stripped threads. Remove the roll pin, making sure the clip roller stops in its proper position. Replace nuts or broken parts.

Assembling control lever linkage



Install the first speed lever between the control speed and the first speed with the end in the back valve connecting leg, and with a cap screw in the front side leg. Place a lock washer and nut on the end.

Tighten the nut against the end of cap screw at this time.



John Deere 612engine Service Manual

S Ben Porath



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