

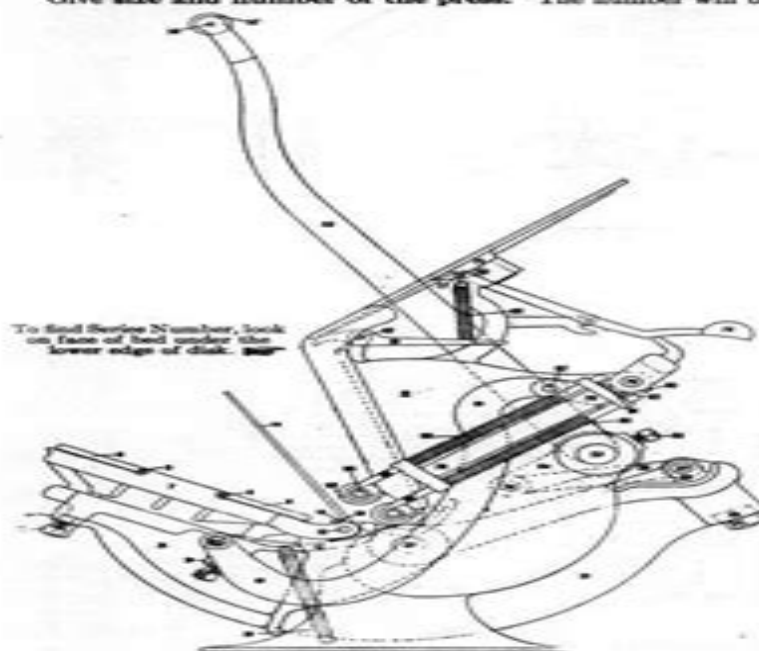
OFFICIAL PRINTING PRESS

DESIGNATED BY NUMBERS

DIRECTIONS FOR ORDERING

Give size and number of the press. The number will be found on the upper part of the face of the bed, under the front edge of the disk. State the name and number of the part wanted. Send cash with order, including postage if wanted by parcel post.

Remember the right side of the press is the left-hand side of the operator, if he stands facing the press. If the left-hand side is ordered it will be understood as the right side of the machine itself as it faces the operator.



LEFT SIDE

2	Frame	
3	Base	
4	" Bolt	
5	Balance Spring	
6	Platen	
7	" Tension Clamp	
8	"	
9	" Draw Bolt, Washer	
10	" Spring	
11	Copper, Right or Left	
12	" Rod	
13	" Screw	
14	" Arm	
15	" Spring	
16	Rocker	
17	" Shaft (Gears)	
18	" Cap	
19	" Bolt	
20	" Washer	
21	" Connection	
22	Impression Screw	
23	" Nut	
24	Wrench	
25	Hand Lever and Shaft	
26	" Connection	
27	" Set Screws	
28	Chain Clamp and Pin	
29	" Screw	
30	" Spring	
31	Ink Disk	
32	" Arm	
33	" Pawl and Pin	
34	" Frame	
35	" Connection	
36	" Pin	
37	" Rod	
38	Roller Hooks, right, upper or lower	
39	" left, upper or lower	
40	" Spring	
41	" Guide	
42	" Screw	
43	Form Roller Core	
44	" Wheel	
45	Chain	
46	Baseboard	

DIRECTIONS FOR USING

UNPACKING — After removing the cover, be careful in taking away the ties and braces not to scratch the press. It can be unpacked easier by taking the box apart. When shipped a long distance the bright work is covered with a rustproof composition; if it is hard to rub off with a dry cloth, use benzine.

SETTING UP — Screw the press firmly to the baseboard; holes are made in the right positions and screws are sent for this purpose with the machine. When ready to set up, if (see cut opposite), be careful not to break the Ink Frame that is held up by it. Insert the shaft on level 7 from left-hand side of the press, being careful to have the set screws in the connection set firmly in the holes of the shaft. If at any time there should be any loss of tension, will be found these screws not being set firmly. Select a position for the press where the light will be at the side. Place the disk if on the press and oil all the bearings according to the directions given below, and the press will be ready to operate. The press will work much easier after it has been used a week or two.

THE IMPRESSION — To increase the impression on the Nos. 1, 2, and 3 machines the impression adjustment is at the toggle joint at back of press. To increase, put in wedge (see cut opposite); to decrease, take out same. The four screws under the platen are for squaring the impression only. To increase the impression on the Nos. 4, 5, 6, and 12, turn the four impression screws to the right hand. To lessen the impression, turn to the left hand. The impression screws should be secured firmly by the check nuts after a perfect impression is obtained. Do not turn the center screw, as the spring under the head allows for all adjustment of the platen. See that the platen has a positive bearing on each of the four impression screws. The platen can be tested by placing the hands on opposite corners diagonally. If it can be slightly rocked, it shows that it has not an even bearing on the impression screws. Be careful to get a good, square impression and not any stronger than required to bring the type up clear, as otherwise there will be unnecessary wear of the type.

ROLLERS — It is important that the rollers should be turning when they strike the type. The rollers should first be removed from the left-hand side, always. The roller wheels that turn on the ends of the rollers should not be any larger than the rollers and not over $\frac{1}{4}$ inch smaller. When the rollers shrink, new wheels should be obtained to suit them. We make them graduated by sixteenths of an inch.

OILING — Keep the bearings well lubricated by oiling them all once a day when in use. Oil holes will be found for that purpose. Do not put on more than the bearings will hold. Too much oil will only soil the press and the work. Use good lubricating oil. Camels oil is recommended for the machinery, but it also saves unnecessary labor. The hooks that hold the rollers should be oiled where they work in the frame and where they bear on the roller wheels; the sides of the press on which the wheels run should never be oiled, as the friction turns the wheels and rollers. The ends of the roller cores should be oiled, that they may revolve in the wheels freely.

If any part of the press should be broken, the number on the face of the bed near the upper edge and a rough sketch of the broken part should be sent to us, together with the name and number of part, that we may know exactly what is wanted. Do not leave the ink on the disk or over the ink; if the ink is left on, the rollers will stick to the disk so that the power required to move them may break the ink frame or connections.



Golding Official Parts User Guide

Michael Brown



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