



**MERCURY  
OUTBOARDS**

## NEW MODEL SERVICE MANUAL

15XD Marathon-15XD SeaPro

20 Jet

20/25-25 SeaPro-25 Marathon

With Serial Numbers

United States ..... 05047027 and Above

Belgium ..... 05007008 and Above



This service manual for outboard motors contains service information/specifications, timing/adjusting procedures, and illustrative views used by the trained technician when servicing the new model outboard. The contents of this manual will be included within a comprehensive service manual publication to be issued at a later date. Additional copies of this manual are available. Contact the Publications Department, telephone (614) 929-5112.

# Mercury Outboard Repair Manual 1996 20 Hp

**S Marginson**



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