

## AFTERTREATMENT

## SCR Catalyst Inspection and Repair Guidelines

## Overview

General inspection to determine if SCR Catalyst is acceptable for reuse.

## Special Tools

None

## Equipment Condition

SCR removed from vehicle



(required)

To prevent personal injury and / or death, read all safety instructions in the "Safety Information" section of this manual.



(required)

To prevent property damage, personal injury, and / or death, with transmission in park or neutral, set parking brake, and chock wheel chocks before doing diagnosis or service procedures.



(required)

To prevent property damage, personal injury, and / or death, before working on the exhaust system, allow sufficient time for cool down. During regeneration, exhaust gas temperature could reach 1000°F (538°C) and exhaust system surface temperature could exceed 1000°F (761°C), which is hot enough to ignite or melt common materials, and to burn skin. The exhaust and exhaust components can remain hot after the vehicle has stopped moving.

## AFTERTREATMENT

## Inspection Procedure



Figure 116 SCR

1. SCR catalyst housing
2. Mounting strap

3. DEF sensor

4. Inspect inlet flange and mounting strap for signs of overextension or damage.
5. Check SCR catalyst housing for dents.
6. Examine SCR catalyst housing inlet and outlet mounting flange for dents, cracks, or gouges.
7. Inspect SCR catalyst housing sensor threads for damage.
8. Check SCR catalyst housing inlet and outlet face for evidence of excessive coolant, oil, or fuel.
9. Check SCR catalyst housing inlet and outlet face for gouges.

# International 430owners Manual

**Huangqi Zhang**



## **International 43owners Manual:**

## The Enigmatic Realm of **International 43owners Manual**: Unleashing the Language is Inner Magic

In a fast-paced digital era where connections and knowledge intertwine, the enigmatic realm of language reveals its inherent magic. Its capacity to stir emotions, ignite contemplation, and catalyze profound transformations is nothing lacking extraordinary. Within the captivating pages of **International 43owners Manual** a literary masterpiece penned by way of a renowned author, readers attempt a transformative journey, unlocking the secrets and untapped potential embedded within each word. In this evaluation, we shall explore the book is core themes, assess its distinct writing style, and delve into its lasting impact on the hearts and minds of those that partake in its reading experience.

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