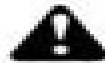


## INITIAL SERVICE PROCEDURE

Before operating this loader:



**CAUTION!** Always install the safety bar whenever servicing any part of loader which requires the lift arm in the raised position. For additional information, refer to "PRECAUTIONS" in Section 5.

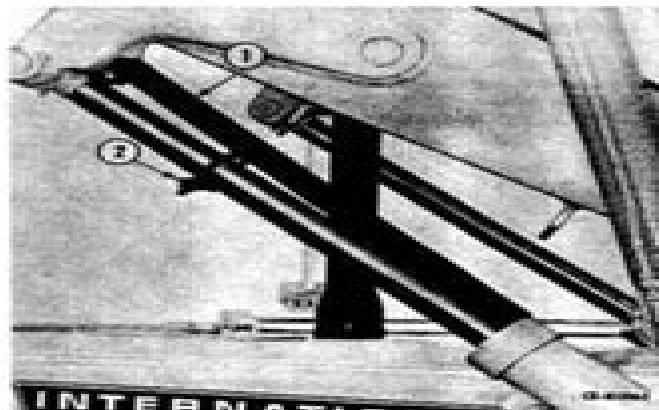


Fig. 1  
Safety Bar Installed

- 1. Safety Bar
- 2. Safety Plate

1. Check the coolant level. Refer to "COOLING SYSTEM" in Section 9.

2. Check the fan and alternator belt tension. Refer to "BELT" in Section 9.

3. Check battery liquid level. Be sure the battery terminals are clean and the battery cables are fastened securely to the correct terminals. Refer to "ELECTRICAL SYSTEM" in Section 9.

4. Be sure the terminals on the back of the alternator are clean and the cables are fastened securely to the proper terminals as follows (Fig. 2):

- a. The black cable is connected to the "GRD" (ground) terminal (1).
- b. The brown cable is connected to the "BAT" (battery) terminal (2).
- c. The "FIELD" connector is fully depressed and locked into the alternator receptacle (3).

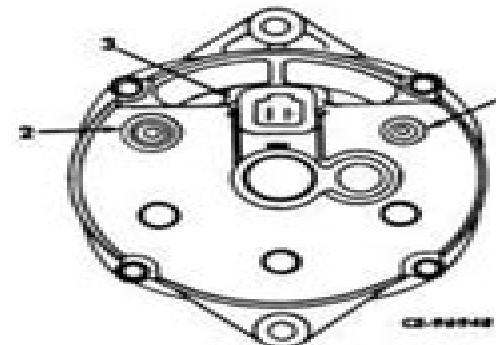


Fig. 2  
Alternator Connections

- 1. Ground Terminal
- 2. Battery Terminal
- 3. Alternator Receptacle

5. Check the oil levels in all compartments. For lubricants, refer to "LUBRICATION WHEN SHIPPED" in this section. For procedures, refer to Section 8.

6. Check and tighten cylinder head bolts to the proper torque after the initial 100 hours of engine operation. Refer to "CYLINDER HEAD" in Section 9.

7. Check track shoe bolt torque every 10 hours for the initial 100 hours of operation or until they take a "set". Refer to "SPECIAL TORQUES" in Section 10.

# International 100e Service Manual

**Karin Nielsen-Saines**



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### **Table of Contents International 100e Service Manual**

1. Understanding the eBook International 100e Service Manual
  - The Rise of Digital Reading International 100e Service Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying International 100e Service Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an International 100e Service Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from International 100e Service Manual
  - Personalized Recommendations
  - International 100e Service Manual User Reviews and Ratings
  - International 100e Service Manual and Bestseller Lists

5. Accessing International 100e Service Manual Free and Paid eBooks
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  - International 100e Service Manual eBook Subscription Services
  - International 100e Service Manual Budget-Friendly Options
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  - ePub, PDF, MOBI, and More
  - International 100e Service Manual Compatibility with Devices
  - International 100e Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of International 100e Service Manual
  - Highlighting and Note-Taking International 100e Service Manual
  - Interactive Elements International 100e Service Manual
8. Staying Engaged with International 100e Service Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers International 100e Service Manual
9. Balancing eBooks and Physical Books International 100e Service Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection International 100e Service Manual
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine International 100e Service Manual
  - Setting Reading Goals International 100e Service Manual
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of International 100e Service Manual
  - Fact-Checking eBook Content of International 100e Service Manual
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

#### 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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