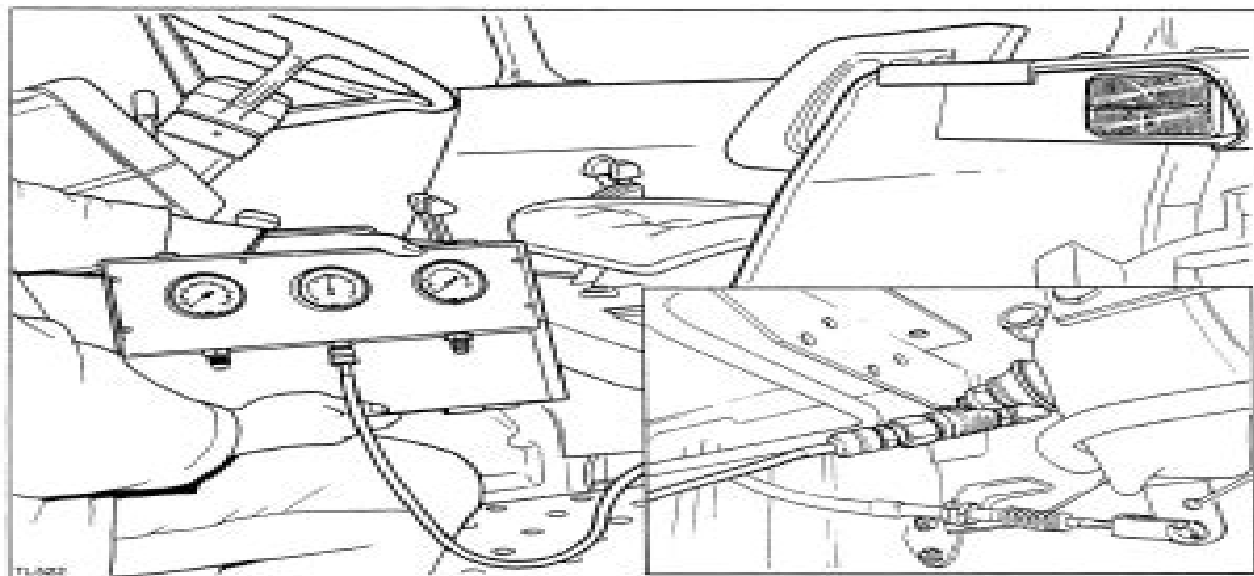


12B-16

AUXILIARY HYDRAULICS



Independent PTO Pressure Test

Check

12B-04

Special Tools:

MF3001 Pressure Test Kit

Procedure

1. Remove the test point plug on the L.H. transmission side cover and install the M14 male quick release diagnostic coupling.
2. Connect up the 30 bar (400 lb/in^2) gauge in the MF3001 pressure test kit.
3. Start up the engine and warm up the hydraulic system. The oil temperature must be 50-60°C (122-140°F).
4. Set the engine speed to 1200 rev/min.
5. Ensure Multi-Power is in LOW (if fitted).
6. With the Independent PTO lever in the disengaged position the pressure reading must be ZERO.
7. With the Independent PTO lever engaged the pressure should be:
Single Speed IPTO 15.5-19 bar (225-275 lb/in^2)
Two Speed IPTO 12-16.5 bar (175-235 lb/in^2)

Diagnosis

Symptom – I PTO pressure LOW

Cause	Action	Operation No.
1. PTV faulty	Replace valve	12B-13
2. Steering pump worn	Flow check pump	12B-02
3. Leaking pipe to I PTO clutch	Replace pipe or tighten connection	—
4. Internal leakage in I PTO clutch pack	Overhaul clutch unit	9C-03

Mf 300 Shop Repair Manual

Lingsheng Yao



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