

Fig. 1—Exploded view of Series B-275 adjustable front axle and component parts. Bushings (3 and 4) are pre-sized. Shims (10—Fig. 2) are also used with this axle.

1. Knuckle bushings
2. Axle clamps
3. Grease fitting
4. Pivot bushings
5. Pivot pin
6. Axle main member
7. Front support
8. Axle extension
9. Groove pin

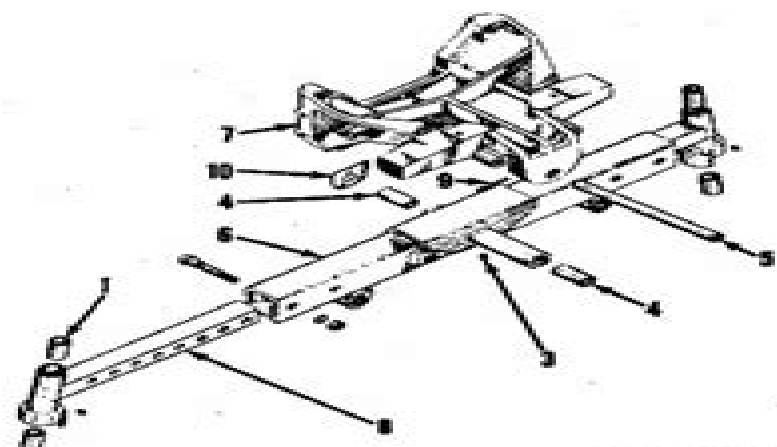


Fig. 2—Exploded view of Series B-414, 354, 364 and 344 adjustable front axle and component parts.

1. Knuckle bushings
2. Grease fitting
3. Pivot bushings
4. Pivot pin
5. Axle main member
6. Front support
7. Axle extension
8. Groove pin
9. Shims

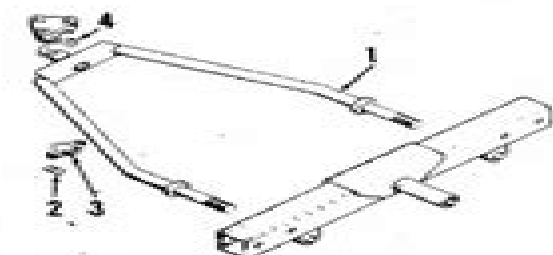
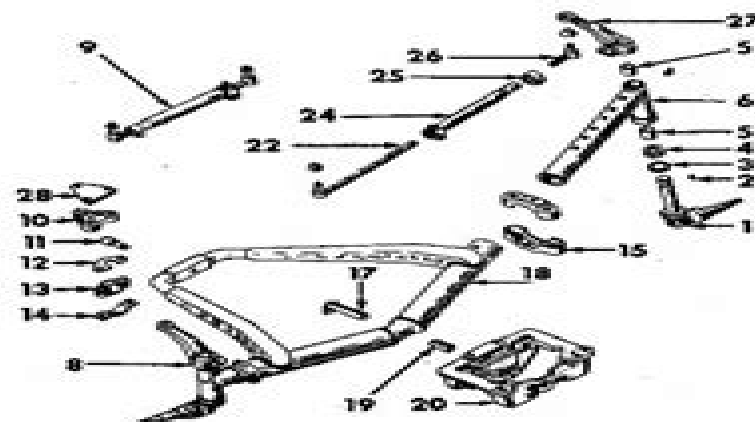


Fig. 3—Power steering stay rod attachment.

1. Stay rod
2. Lock plate
3. Socket cap
4. Shim

Fig. 4—Exploded view of Series 424, 444, 2424 and 2444 standard adjustable front axle and component parts.

1. Steering knuckle
2. Woodruff key
3. Fork washer
4. Thrust bearing
5. Bushing
6. Axle extension
7. Steering arm (S.H.)
8. Tie rod (S.H.) (2 used)
9. Ball socket
10. Shim
11. Cap
12. Lock plate
13. Clamp
14. Pivot pin
15. Axle main member
16. Pivot bushing
17. Lower bolster
18. Tie rod extension
19. Tube
20. Clamp
21. Tie rod end
22. Steering arm (S.H.)
23. Spacer



damage shim (or shims) (4) between ball socket and socket cap.

On all models, disconnect drag link or power steering cylinder from left steering arm, then drive out the groove pin or bolt (19—Fig. 1 or 2) which retains axle pivot pin (5) in front support (7). Jack up tractor enough to take the weight off the front axle, drive pivot pin forward out of front support and remove the axle and wheels assembly. Do not damage the shim (or shims) which are between axle main member and front support. Shims are available in thicknesses of 0.002, 0.0032, 0.0048, 0.010, 0.028 and 0.036. Any further disassembly is evident.

Series 424-444-2424-2444

2. The axle main member (18—Fig. 4, 5 and 6) pivots on pin (17) which is retained in lower bolster (20) by a cap screw. The pre-sized pivot bushing (16) is pressed into position and can be removed after the axle main member has been removed from tractor. Normal clearance between pivot pin and bushing is 0.008-0.014.

To remove the axle main member assembly, support front of tractor using a jack under the clutch housing. Disconnect tie-rods from steering arm at center of tractor. On models equipped with standard axle (Fig. 4) or heavy duty axle (Fig. 6) and with power steering, disconnect hydraulic cylinders from axle main member. On models equipped with narrow tread axle (Fig. 5) and with power steering, unpin anchor end of cylinder and unbolt and remove lower cylinder arm (33). Remove cylinder or secure with wire on left side of tractor. Then on all models, adjust the height of the jack to

International B414 Repair Manual

Janet Kelly



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