

Illustr. 21. Bolt, nut, and lockwasher used to replace pin in front axle clamp of tractors below serial number 28703.

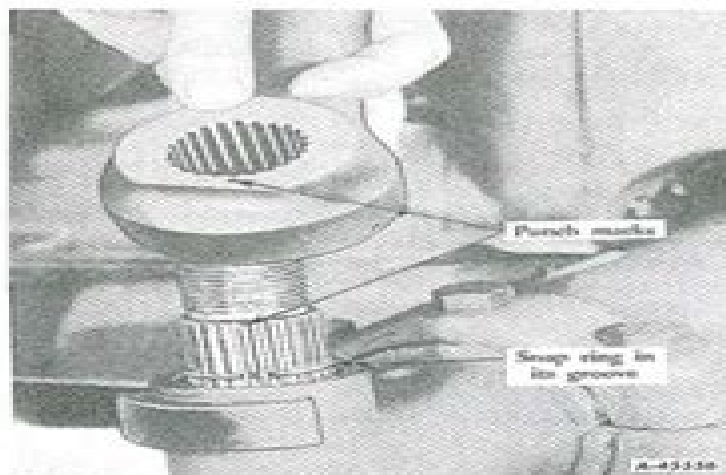
projects above the axle extension. Install the snap ring which will then rest on top of the bushing.

Note: The steering knuckle pivot pin was relocated at the weldment in the steering knuckle beginning with tractor serial number 23279. After relocation the end play (up and down movement) clearance was reduced from .125-inch to the new clearance of .008 to .070-inch. Installation of a 1/32-inch thick washer under the snap ring on older tractors will reduce this end play or up and down movement.

12. With the snap ring in place, screw the jam nut on the steering knuckle pivot pin until flush with the top of pin and drive downward using a wood block cushion until the bushing lubrication hole is in line with the hole in the axle extension. Install the lubrication fitting, then remove the jam nut.

13. Install the correct arm for each side of the tractor, identified by part number, on the proper spline. This is important.

Note: Right and left hand steering knuckle arms can be identified by the part number on these forgings. You will find a punch mark on the top machined surface of the steering knuckle arm opposite the spline groove; this must mate with another punch mark found on a land on the steering knuckle pivot pin spline near the top. See Illustr. 22.



Illustr. 22. Punch marks on land and groove must be aligned when assembling steering knuckle arm.

14. Replace the washer and jam nut on the pivot pin and tighten the nut to 200-250 foot pounds of torque. Bend the washer over the beveled face of the steering knuckle arm on one side and over the face of the jam nut on the opposite side, which will lock the knuckle securely.

International 470trucks Repair Manual

**International Harvester Company of
Australia**



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