

4. Should the valve hold too much heat, the engine is likely to detonate or "ping" when engine is accelerated. If valve opens too early, not enough heat is retained in the manifold, resulting in a slow warm-up. If the thermostatic spring becomes disconnected, the whole heat control system will be upset.
5. Should the shaft of the heat control become stuck, tapping it with a hammer and working the valve back and forth by hand usually frees it. An application of penetrating oil will help the process of freeing a sticking heat valve.

Manifold Inspection

Inspect intake and exhaust manifolds visually for cracks or breakage. Place manifolds on surface plate and check for warpage. If cracked or broken, replace or weld. If slightly warped, true-up on surface grinder but replace if warpage is extreme.

Manifold Assembly

Place new gasket between the intake and exhaust manifolds and install two capscrews and two nuts. Mount manifolds together loosely before installing on engine. This will assure proper alignment of the units with each other and with the engine cylinder head.

Oil Pump Removal and Overhaul

After oil pump has been removed, the following steps are to be used for disassembly:

1. Remove cotter pin holding float to oil pump (Fig. 44). Remove float from pump. Remove two capscrews holding pump in block. Remove oil pump.

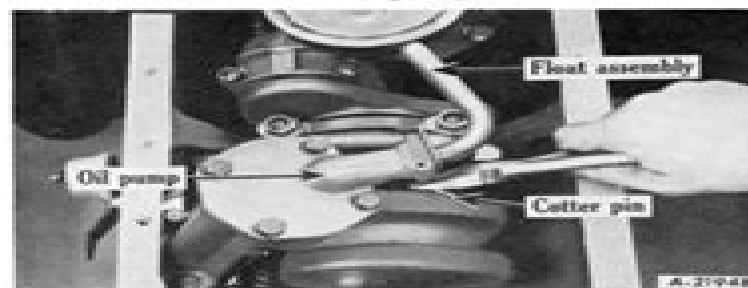


Fig. 44

2. Remove four capscrews and lockwashers from oil pump cover plate. Then lift cover and gasket from oil pump body (Fig. 45).
3. Lift out oil pump idler gear from idler gear shaft (Fig. 46).

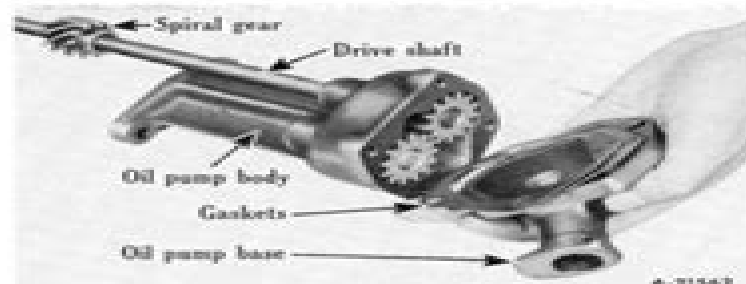


Fig. 45



Fig. 46

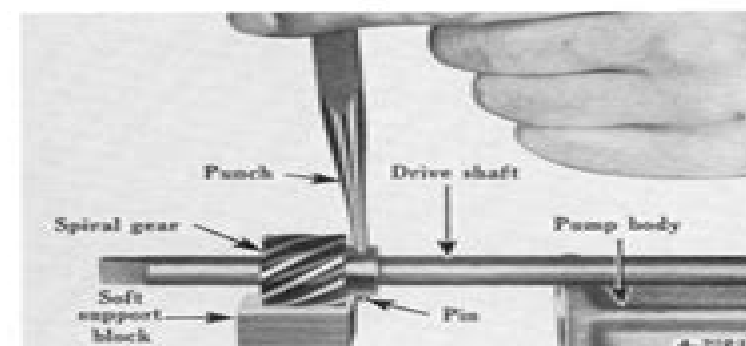


Fig. 47

4. Support oil pump shaft to prevent bending shaft, and using a small punch, drive out spiral gear pin from oil pump spiral gear (Fig. 47).
5. Place two support plates under spiral gear in press, and press oil pump drive shaft out of pump spiral gear (Fig. 48). Remove Woodruff key.

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