

rearward from axle. Remove cap screws (1), caps (2) and gaskets (3). Remove nut and lockwasher from lock pin (15). Drive lock pin forward out of axle main member. Using a hammer and punch, drive kingpin (12) out of axle and spindle. Remove spindle, thrust bearing (14) and shim (13) if so equipped.

Inspect kingpin bushings (4) and renew if necessary. Bushings should be installed until inner ends of bushings are 0.016-0.031 inch (0.4-0.8 mm) below the inside surfaces of spindle bores. Lubrication grooves in bushings must align with lubrication fittings.

Install a new thrust bearing (14), with TOP mark up, on bottom inside edge of spindle. Install spindle over end of axle main member with thrust bearing under axle. Use a jack to hold spindle and bearing tight against bottom of axle. Using a feeler gage, measure gap between upper edge of axle and the spindle. If gap is more than 0.005 inch (0.127 mm), install shims to reduce gap to less than 0.005 inch (0.127 mm). Shims are available in thicknesses of 0.005 and 0.010 inch (0.127 and 0.254 mm).

Inspect kingpin (12) and renew as necessary. Install kingpin with flat nearest to the top and in alignment with hole for the lock pin (15). Install lock pin, lockwasher and nut. Tighten nut securely. Install steering arm and tighten bolts (22) and nuts to a torque of 160-180 ft.-lbs. (217-244 N-m). Install lubrication fitting in steering arm.

Check oil seal (1—Fig. 2) and install new seal, if needed, then install hub and adjust bearings as outlined in paragraph 1.

## AXLE MAIN MEMBER AND PIVOT PIN

### All Models With Adjustable Axles

**4. REMOVE AND REINSTALL.** To remove axle main member (13—Figs. 3, 4 and 5), first block rear wheels securely and apply park brake. If so equipped, remove front weights and weight bracket. Unbolt and remove front cover. Support tractor with stands under side rails or oil pan, and remove front wheels. Disconnect tie rod ends from left and right steering arms (2 and 6). Unbolt and remove axle extensions (4 and 5) with spindle assemblies. Identify and disconnect steering cylinder hoses at cylinder. Cap and plug all openings. Remove the cylinder anchor clevis pin. Straighten corners of lock plate (21) and remove cap screws (22), lock plate (21) and cylinder retaining bar (20). Hold cylinder upward and slide cylinder clevis from anchor on axle. Remove steering arm (19). Remove center steering arm (18) and tie rods.

Place a floor jack under axle main member (13). Remove cap screws (16) and thread a slide hammer puller into front end of pivot pin (15). Remove pivot pin, then lower axle main member and remove from under tractor.

Inspect axle pivot bushings (14) and renew if necessary, aligning lubrication holes with lubrication fittings. Inspect cylinder pivot bushings (18) and steering arm pivot bushings (17) and renew as necessary.

Reinstall by reversing removal procedure, keeping the following points in mind: Tighten cap screws (16) and (22) to a torque of 80-90 ft.-lbs. (110-124 N-m). Bend corners of lock plate (21) against flat of bolt head (22). Tighten nuts on shoulder bolts (12) to a torque of 246-272 ft.-lbs. (334-369 N-m). Tighten tie rod end slotted nuts to a torque of 50 ft.-lbs. (68 N-m).

### All Models With Nonadjustable Cast Axle

**5. REMOVE AND REINSTALL.** To remove axle main member (16—Fig. 6), block rear wheels securely and apply park brake. If so equipped, remove front weights and weight bracket. Unbolt and remove front cover. Raise front of tractor and support with stands under side rails or oil pan. Remove front wheels. Identify and disconnect steering cylinder hoses at cylinder. Cap or plug all openings immediately to pre-

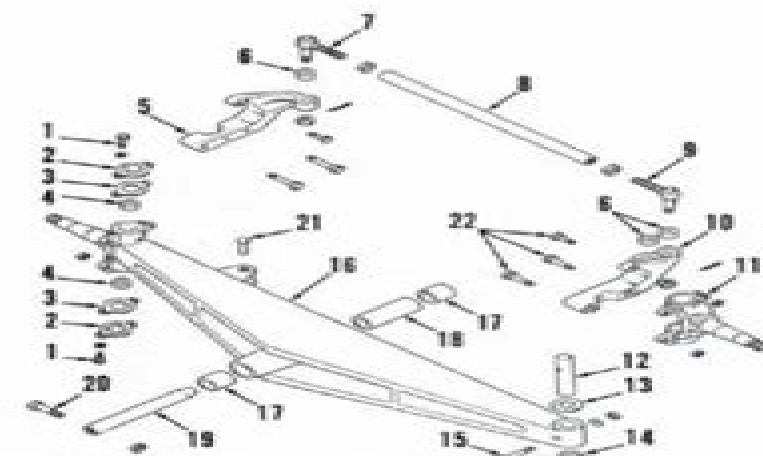


Fig. 6—Exploded view of heavy duty (cast) nonadjustable front axle used on some tractors.

- |                         |                       |
|-------------------------|-----------------------|
| 1. Cap screw            | 11. Spindle           |
| 2. Cap                  | 12. King pin          |
| 3. Gasket               | 13. Shim              |
| 4. Bushing              | 14. Thrust bearing    |
| 5. Steering arm (R.H.)  | 15. King pin lock pin |
| 6. Dust seal            | 16. Axle main member  |
| 7. Tie rod end (R.H.)   | 17. Bushings          |
| 8. Tie rod tube         | 18. Spacer            |
| 9. Tie rod end (L.H.)   | 19. Pivot pin         |
| 10. Steering arm (L.H.) | 20. Bolt              |
|                         | 21. Cylinder pin      |
|                         | 22. Bolts             |

# International 785 XI Manual

**Deborah C. Beidel, B. Christopher  
Frueh, Michel Hersen**



## **International 785 XI Manual:**

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web what is blended e learning bel blended e learning bel provides classroom teachers and their students with access to a variety of resources and tools that support instruction

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web 2 days ago in its 2021 principal and vice principal promotion package peel district school board said it is seeking leaders who use their power privilege and social

[dufferin peel catholic district school board st alfred separate](#) - Nov 25 2021

web 2 days ago ontario education minister stephen lecce says he has asked peel district school board pdsb to immediately end the practice of removing library books

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web the online reporting tool will provide an opportunity for students to fill out a report which will be sent directly to the principals and vice principals on conditions that impact the well

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web this group is for parents and teachers in the peel area to support and help one another as we navigate through online learning this year parenting group peel district school

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web online tools peel district school board en english deutsch français español português italiano român nederlands latina dansk svenska norsk magyar bahasa

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web the peel district school board is committed to equity and community engagement and by providing this tool we are making our information more accessible to families whose first

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our board peel board office site - Oct 05 2022

web staff directory font size a a reset the peel district school board s senior leadership team and central departments support student success well being and inclusion by

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web processes around assessment evaluation and reporting are governed by ministry of education and board policies in april 2010 the ministry published growing success a

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web at the peel district school board we support our educators in using a variety of web based digital tools that allow educators students and families to interact and collaborate

*myblueprint peel board office site* - Apr 11 2023

web the oerb gives teachers students and parents of public school systems public and catholic access to thousands of online resources to support student learning users can



**blended e learning peel board office site** - May 12 2023

web all peel district school board students in grades 7 to 12 have access to a myblueprint account using the online educational planning tool students begin the process of

*online learning resources peel board office site* - Aug 15 2023

the peel board has developed working list of online supplemental learning resources to support students and families these lists include links to external sites see more

assessment evaluation and reporting peel board office site - Jan 08 2023

web the peel board offers two online learning options peel elearning courses offered through the ontario elearning consortium oelc during the regular school year for