### INSPECTION AND REPAIR

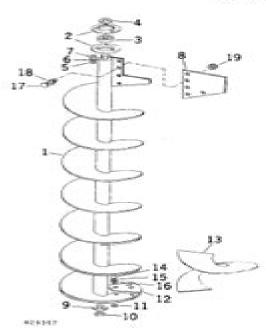




Fig. 4-Augur Components

The auger flighting consists of seven sections of flighting (12, Fig. 4). When replacing flighting allow no more than 1/16 inch (1.5 mm) gap between flighting and tube.

NOTE: When replacing bottom flighting use old flighting to notch out flighting and add tip attaching holes. Use same reinforcing members as used on original flighting.

### Auger Tip

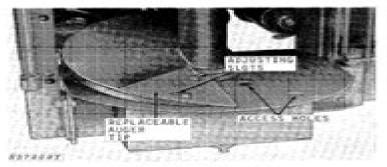


Fig. 5-Risplacing Auger Tip

The replaceable auger tip (Fig. 5) is adjustable and should be kept close to the auger floor to prevent possible damage to the beets. The auger tip can be adjusted forward by removing the outer fastening bolt, moving tip forward, and re-installing fastening bolt at rear adjustment slot. Keep auger tip close to the auger floor but not touching. To adjust tip outward, loosen both fastening bolts, slide tip outward, and tighten bolts. Two holes are provided in the auger floor for access to nuts.

### Bearing and Flangettes

Inspect bearing and flangettes (3, 2, Fig. 4) for wear or damage. Replace as necessary.

### Drive Hub

Examine drive hub (9) with wear or damage. Replace as necessary.

### Felt Washers

IMPORTANT: The felt washers (10) protect the gear case internal components from dirt and grit. Replace them whenever gear case or vertical auger are removed or repaired.

## Rubber Paddle (Later Models)

Replace rubber paddle (8) if damaged or worn.

## Rubber Liners

Replace rubber liners (not illustrated) at left-hand side of auger housing, if damaged or worn.

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**Yicheng Fang** 

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