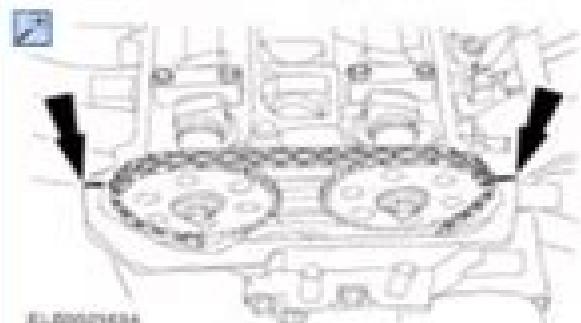


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17. Apply a small bead of **sealant** to the areas as shown.



EL00021434

18. **NOTE:** Install a new valve cover gasket if necessary.
Install the valve cover.

- Tighten the bolts in the sequence shown.



TD00000079

19. Install the valve cover retaining brackets.



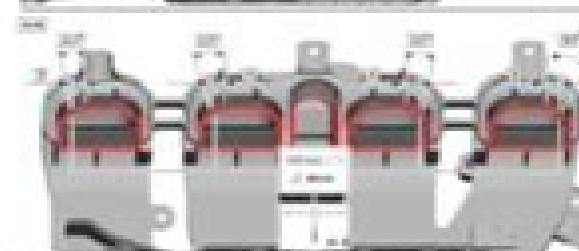
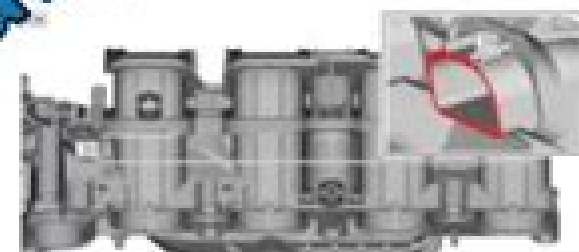
Image shows engine with valve cover



The valve cover gasket is made of a harder material than the engine block. It is important to ensure that the gasket is properly seated and that the bolts are tightened in the correct sequence. If the gasket is damaged, it should be replaced. If the gasket is not properly seated, it can cause oil leaks. If the bolts are not tightened in the correct sequence, it can cause the gasket to warp.



After installing the gasket, install the valve cover. Tighten the bolts in the sequence shown.



If the valve manifold is to be changed, the 16 threaded holes for the injectors must be covered on the new intake manifold. **Valves and valve seats**

Because of the higher stress involved in gas operation:

- The inlet and exhaust valves are made of a harder material
- The inlet and exhaust valve seats and the valve stems are made of a harder material
- The valve clearances must be checked more frequently and corrected if necessary

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